LXC66X0 Series Genset Controller

LXC6620/LXC6610 User Manual

Ver1.0 Date: 2016/03/16

LXC 6620 series

LXC 6610 series

Version History

Date	Ver	Content
2016-03-16	1.0	Start publishing

Clarification of notation used within this publication:

Symbol	Instruction
NOTE	Highlights an essential element of a procedure to ensure correctness.
CAUTION	Indicates a procedure or practice, which, if not strictly observed, could result in damage or destruction of equipment.
WARNING	Indicates a procedure or practice, which could result in injury to personnel or loss of life if not followed correctly.

Contents

☎: T:+86-769-23836636 🖷: F:+86-769-23166296 :www.lixise.com

1. Technical parameter

Items	Contents
Operating Voltage	DC8.0V to DC35.0V,Continuous Power Supply.
Power Consumption	<3W(standby:≤2W)
Alternator Input Range 3-Phase4-Wire 3-Phase3-Wire Single-phase2-wire 2-Phase3-Wire:	 15V - 360 V AC (ph-N) 26V - 620 V AC (ph-ph) 15V - 360 V AC (ph-N) 15V - 360 V AC (ph-N)
Alternator Frequency	50/60Hz
Speed Sensor voltage VPP	2.2 - 100Vpp (Peak to peak)
Speed Sensor Frequency	10000Hz (max)
Start Relay Output	16Amp Controller Power Voltage Output
Fuel Relay Output	16Amp Controller Power Voltage Output
Programmable Relay Output 1	7Amp 250VAC Voltage Free Output
Programmable Relay Output 2	7Amp 250VAC Voltage Free Output
Programmable Relay Output 3	16Amp 250VAC Voltage Free Output
Programmable Relay Output 4	16Amp 250VAC Voltage Free Output
Case Dimension	210mm x 152 mm x 46 mm
Panel Cutout	186mm x 141mm
C.T. Secondary	5A Rated
Working Conditions	Temperature: (-25～＋70)℃ Humidity:(20～90)%
Storage Condition	Temperature::(-40～＋85)℃
Protection Level	IP55:When waterproof rubber seal installed between the controller and panel fascia. IP42:When waterproof rubber seal is not installed between the controller and panel fascia.
Insulating Intensity	Object: input/output/power Quote standard: IEC688-1992 Test way: AC1.5kV/1min leakage current:3mA
Weight	0.68kg

2. Product overview

LXC66X0 series of power plant automation controller for the automation and monitoring system of a single diesel generator sets, use 32-bit microprocessor technology, achieve generator sets automatic boot/shutdown, the precision measurement of various parameters, alarm protection and three remote function. Through the built-in wireless communication module cooperate with mobile phone, you can connect the cloud server anywhere in the world, realize the unit remote monitoring, health check, early fault prevention, remote fault diagnosis and other services. Controller using high-precision electronic components, the operating temperature range is very wide: -32 ~ 75 ℃. At the same time can be displayed Chinese、English and other languages, all parameters can be adjusted from the controller panel, can also be a PC through a USB interface tweaks and RS232 or GPRS remote adjustment and monitoring. Its structure is compact, simple wiring, high reliability, automation control systems are widely used in all types of generator sets and fire pumps.

3. Performance and characteristics

LXC6610: Auto Stare Module, controls genset to start or stop automatically by remote start signal.

LXC6620: Auto Main Failure, updates based on LXC6610,especially for automatic system composed by generator and mains.

Main characteristics:

- With ARM-based 32-bit CPU, highly integrated hardware, new reliability level;
- 240x128 LCD with backlight, multilingual interface(including English, Chinese or other languages) which can be chosen at the site, making commissioning convenient for factory personnel;
- Built-in WIFI connection, can directly connect to the smartphone or wireless router, for remote monitoring, also has built-in mass storage, when no WIFI or mobile network, it can save all operational data within the module, once connected to the external network automatically updates the data to the cloud server;
- with advanced self-health check function, the controller through a more comprehensive way to collect generator data, and a variety of WIFI connection technology, connect the cloud server for the generator to do data analysis, to detect potential failures in advance, to improve the operational reliability of the unit, allowing users to save manual check the cost.
- Black-box record, can record data of each seconds before the failure occurred, has a record of 18 seconds, these data can be uploaded to the cloud sever through the phone or WIFI, in order to analyze the cause of the malfunction;
- With 2100 hours of historical data records, record all the data of running every minute (configurable), these data can be uploaded to the cloud server through the phone or WIFI in order to check the health status of the unit and analyze the cause of the malfunction;
- With the battery performance detection function, by checking the starting moment of generator start motor, the battery voltage drop amplitude and battery voltage when the genset is standby, calculate the aging rate of the battery;
- With excitation voltage detection and ESC output detection, real achieve remote fault diagnosis.

- With power generation data record function: record and store each process of power generation, contains the start time, shut off time, power generation time, generating electricity. It can record recently 6000 power generation records, as an effective basis for power generation cost accounting;
- Fault records: can record the last 6,000 fault records, the controller detects all the generator operating data of fault moment and saved to the Flash memory, can be displayed on the screen, can also be uploaded and query to the computer and mobile phone.
- With the average load rate calculation function, let users understand the generator loading situation;
- Equipped with real-time clock,regular maintenance functions;
- With 2 groups of automatic cycle on / off function, can set the start time, shut off time by months, weeks, days, and whether automatically loaded after starting;
- 3 set of maintenance functions, can be set for the machine maintenance cycle .Maintenance time to action can be set up(only warning or alarm stop);
- 99% of the parameters can be set directly from the front panel for easy on-site commissioning; All parameters can use the computer via USB, RS232 interface to connect and adjust, while the internal FLASH memory within the controller in the system when power is not lost;
- Using MODBUS protocol can achieve "three remote" function; (RS232 and USB as standard configur ation)
- Equipped with SMS(Short Message Service)function. When genset is alarming, controller can send short messages via SMS automatically to max.5 telephone numbers. besides, generator status can be controlled and checked using SMS. With advanced networking capabilities, via GPRS mobile network and Internet connectivity, in any place where the network can be remotely monitor;(Need to install the wireless communication module based on the mobile phone card：LXI880/LXI980);
- Suitable for 3-phase 4-wire,3-phase 3wire,single phase 2-wire,and 2-phase 3-wire (120/240V)power and 50/60Hz Systems;
- Collects and shows 3-phase voltage, current, power parameter and frequency of generator or mains;
- For Mains, controller has over and under voltage, over and under frequency, loss of phase and phase sequence wrong detection functions; For generator, controller has over and under voltage, over and under frequency, loss of phase, phase sequence wrong, over current functions;
- 5 sensor interfaces, two configurable, three fixed-type sensors (temperature, oil pressure, liquid level),more kinds of curves of temperature,oil pressure, fuel level can be used directly and users can define the sensor curves by themselves;
- Protection: Automatic start/stop of the genset, ATS(Auto Transfer Switch)control with perfect fault indication and protection function. When multiple warnings occur, the warning bar will rotate to display them, so that we can analyze the reasons;
- All output ports are relay-out, And the main output 16A relay outputs and three passive relay output, more user-friendly;
- A variety of starting conditions for success (speed sensor, oil pressure, power generation) to select, to facilitate the needs of special occasions;
- Wide power supply range (8 ~ 35) VDC, can adapt to different environment starting battery voltage, can under the low voltage of starting motor moment continue to work for 3 seconds;
- Waterproof security level IP55 due to rubber seal installed between the controller enclosure and panel fascia;
- Improved LCD wear-resistance and scratch resistance due to hard screen acrylic;

- Silicon panel and push buttons for better operation in high-temperature environment,and has a good waterproof performance;
- Modular design, anti-flaming ABS plastic enclosure, plug gable connection terminals and embedded installation way, compact structure with easy mounting.

Special industry application characteristics:

- Leasing industry application management: management provides the perfect solution: leased out via computer/mobile phone remote Management of the unit, you can monitor all operating parameters (oil pressure, water temperature, voltage, current, power, etc),you can always change the configuration to protect the unit is not proper application, can record 6000 detailed fault information, including: time to failure, because ,when the voltage, current, power, oil pressure, water temperature and other key parameters, and ready to upload to the monitoring machine. Another multi-level password management options to facilitate the lease management;
- Fire pump industry applications: Close electrical parameter measurement function, use powerful Programmable input and output ports and internal programmable logic to achieve automated pump control system. Instead of the conventional engine controller PLC + simple manner ,making the system more stable and reliable;
- Air compressor industry applications: Close voltage measurements protection, according to the need to configure programmable analog input, overload protection , with programmable digital inputs, complete startup control, temperature and pressure control, protection parameter settings.

Fully functional,and can detect almost all the generating units of electrical parameters and non-electrical parameters

Mains

Line voltage Uab，Ubc，Uca
Phase voltage Ua，Ub，Uc
Frequency Hz

Gens

Line voltage Uab，Ubc，Uca
Phase voltage Ua，Ub，Uc
Frequency Hz
Load current IA，IB，IC
Each phase and total active power kW
Each phase and total reactive power kVar
Each phase and total apparent power kVA
Each phase and average power factor PF
Accumulate total gens power kWh、kVarh、kVAh

Sensor

Temperature WT °C/°F Choose to display
Oil pressure OP kPa/Psi/Bar Choose to display
Fuel level (FL) %(unit)
Speed (SPD) RPM (unit)
Voltage of Battery(VB) V(unit)
Voltage of Charger(VD) V(unit)
Hour count(HC)can accumulate Max.65535hours
Start times can accumulate Max.65535times

Mains and generator abnormal conditions

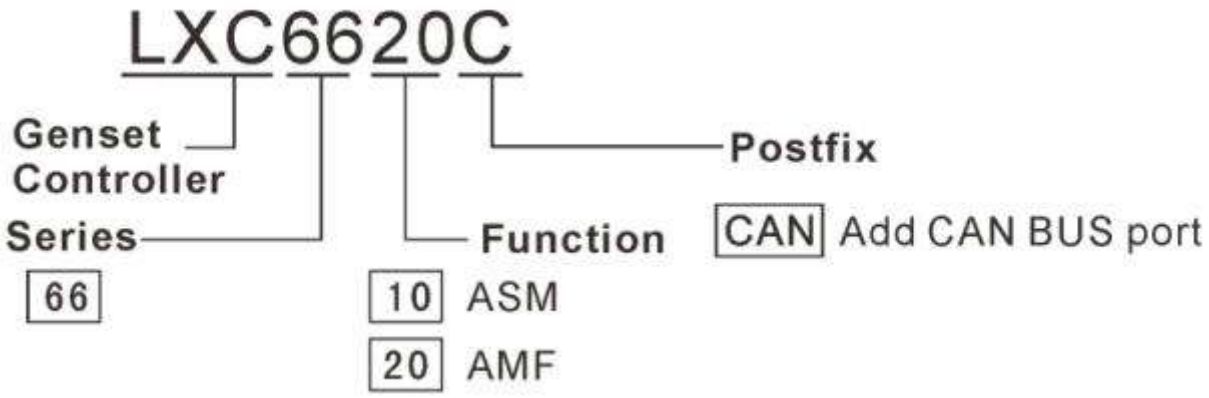
Voltage is too high
Voltage is too low
Phase loss
Reverse phase
Loss of power

The fault display and protection function project

High water temperature warn
High water temperature shutdown alarm
Low oil pressure warning
Over speed shutdown alarm
Box high temperature warn
Low fuel level warn
Battery voltage is too high warn
Battery voltage is too low warn
Load over current shutdown alarm
Failed to stop alarm
Emergency stop alarm
Oil pressure sensor open circuit shutdown alarm

4. Order information and modules comparison

4.1.Naming conventions



NOTE:
(1) It is basic model if without postfix.
(2) Please contact with our qualified personnel for more information about the postfix descriptions.

4.2.Modules comparison

Product Selection Table	LXC 6620	LXC 6610	LXC 6620C	LXC 6610C	LXC 6620CAN	LXC 6610CAN
Switch input port quantity	7	7	7	7	7	7
Relay output port quantity	8	8	8	8	8	8
Sensor quantity	5	5	5	5	5	5
Mains detection	●		●		●	
Cloud service (remote monitoring)	●	●	●	●	●	●
WIFI network communication	●	●	●	●	●	●
CAN(J1939)					●	●
USB	●	●	●	●	●	●
RS485	●	●	●	●	●	●
Real-time Clock	●	●	●	●	●	●
History record	●	●	●	●	●	●
Fault record	●	●	●	●	●	●

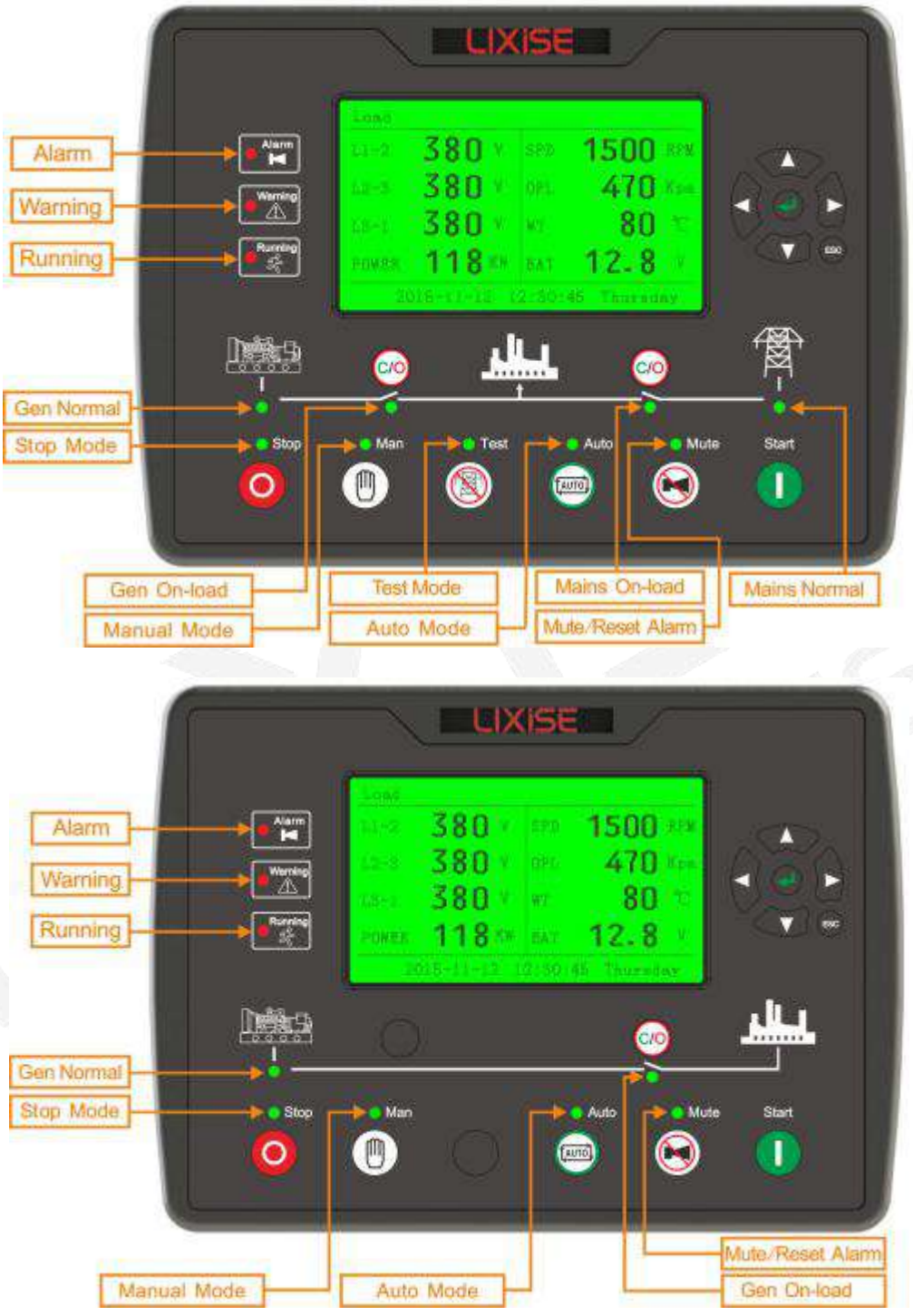
NOTE:

①Two of the outputs are fixed: start output and fuel output.

②LXC6620/6610 controller analog sensors are composed by 2 fixed sensors (temperature, pressure, fuel level).

5. Operation

5.1. Indicator light



5.2. Key functions

	Stop/Reset	Stop running generator in Auto/Manual mode; Reset alarm in stop mode; During stopping process, press this button again to stop generator immediately.
	Start	Start genset in Manual mode or Manual Testing mode.
	Manual Mode	Press this key and controller enters in Manual mode.
	Auto Mode	Press this key and controller enters in Auto mode.
	Running With Load	Press this key and controller enters in Manual Testing mode. (LXC6610 without)
	Mute/Reset Alarm	Alarming sound off; If there is trip alarm, pressing the button can reset this alarm. But you can't reset other alarm types
C/O	Gen Closed/Open	Can control generator to switch on or off in manual mode.
C/O	Mains Closed/Open	Can control mains to switch on or off in manual mode.(LXC6610 without)
	Confirm	1.Set parameters, press Key can set the parameters. 2.Set parameters, press the Kin can set parameters to confirm. 3.Long press the confirm key , can enter the parameter Settings.
	Up/Increase	Up cursor and increase value in setting menu.
	Down/Decrease	Down cursor and decrease value in setting menu.
	Move left	1.Screen scroll. 2.Move the cursor to the left in the set.
	Move right	1.Screen scroll. 2.Move the cursor to the right in the set.
ESC	Quit	1.When the screen displays other parameters, press this key to return to the main screen. 2.Set the parameters, press this key can cancel parameter settings. 3.Enter the parameter setting, long press this button to return to the main screen.

- **Tips:**In the main interface, press and from view different interface, press ESC to return to the main interface.
- **Tips:**Press over 3 seconds , go into basic parameters setting menu.
- **Tips:**default password is 0000, user can change it in event of others change the senior parameters setting. Please closely remember it after changing If you forget your password, please contact our customer service, long press the confirm key,all the information back to the service personnel. (Example, under the figure information）

6. Start、stop operation

Press ,its indicator lights, and controller enters Auto mode.

6.1. Starting sequence:

1. LXC6620:When Mains is abnormal(over and under voltage, over and under frequency, loss of phase, phase sequence wrong),it enters into“mains abnormal delay”and LCD display count down time. When mains abnormal delay is over, it enter into“start delay”;
2. LXC6610:Generator enters into“start delay” as soon as“Remote Start on Load”is active;
3. “Start Delay”timer is shown on Status page of LCD.
4. When start delay is over, preheat relay outputs (if this be configured),“preheat start delay XX s”is shown in LCD;
5. When preheat delay is over, fuel relay outputs 1s and then start relay output; if engine crank fails during“cranking time”, the fuel relay and start relay deactivated and enter into“crank rest time”to wait for next crank;
6. If engine crank fails within setting times, the controller sends Fail to Start signal and “Fail To Start” message appears on LCD alarm page;
7. In case of successful crank attempt,“safety on timer”starts. During this period, low oil pressure, high water temperature, under speed, charge failure alarms are disabled. As soon as this delay is over,“start idle delay”is initiated (if configured);
8. During“start idle delay”, under speed, under frequency, under voltage alarms are inhibited. When this delay is over,“warming up delay”starts (if configured);
9. When“warming up delay”is over, if generator state is normal, its indicator will be illuminated. If voltage and frequency has reached on-load requirements, the closing relay will be energised, generator will accept load, generator power indicator will turn on, and generator will enter Normal Running state; if voltage and frequency are abnormal, the controller will initiate alarm (alarm type will be displayed on LCD alarm page).

6.2. Stopping sequence:

1. LXC6620:when mains return normal during genset running, enters into mains voltage“Normal delay”. When mains normal delay are over, enter into“stop delay”;
2. LXC6610:When input remote boot failure, began to "stop delay";

3. When stop delay is over, close generator relay is un-energized; generator enters into "cooling time delay". After"transfer rest time", close mains relay is energized. Generator indicator extinguish while mains indicator lights;
4. Idle relay is energized as soon as entering"stop idle delay";
5. If enter"ETS hold delay", ETS relay is energized. Fuel relay is deactivated and decides whether generator is stopped or not automatically;
6. Then enter genset"Fail to stop timer", auto decides whether generator is stopped or not;
7. When the unit is completely stopped, enter the power generation standby mode;If can't stop the alarm controller; （LCD screen displays downtime failure warning）.

6.3. Manual start/stop operation

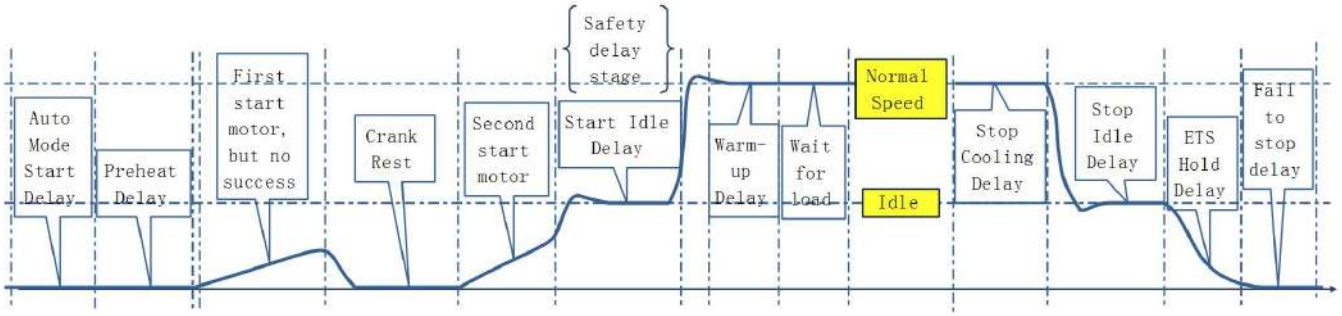
LXC6620/LXC6610: Press ,controller enters into Manual starts mode and its indicator lights. Press ,then controller enters into"Manual Test Mode"and its indicator lights. In the both mode, press to start generator,can automatically detect crank disconnected,and generator accelerates to high-speed running. With high temperature, low oil pressure and abnormal voltage during generator running, controller can protect genset to stop quickly. In"manual mode ", Generator load based on judging the mains is normal, mains is normal, not conversion, load switch mains is unusual, load switch in the power generation side.In"Manual Test Mode ", generator runs well, whether mains normal or not, loading switch must be transferred to generator side.

6.4. Manual start

LXC6620: Press , controller enters into Manual starts mode and its indicator lights. Then press to start generator, can automatically detect crank disconnected, and generator accelerates to high-speed running. With high temperature, low oil pressure and abnormal voltage during generator running, controller can protect genset to stop quickly After generator runs well, if remote start signal is active, controller will send closing gens signal; if the remote signal is inactive, controller won't send closing signal.

6.5. Manual stop

Press can shutdown the running generator.



6.6. LXC6620 Switch control procedures

6.6.1. Manual transfer procedures:

When controller is in Manual mode, the switch control procedures will start through manual transfer. Users Can control the loading transfer of ATS via pressing button to switch on or off. But according to the ATS Switch

configuration is different, the specific process have some distinction.

❖ **" Open breaker detect" is "SELECTD is able"**

After the press power close break-brake key, according to the current load casein 2processes:

1. generator is opened when the generator is load; If the load is closed, the generator is open;
2. Mains is opened when the mains is load; When the end of the sub-gate delay generator closing;

Press mains close or open key, if mains have taken load, will output unload open; If the load is opened ,the mains close; If the generator is load, the generator to open, when the end of the open delay, then mains to close.

6.6.2. Auto transfer procedures:

When controller is in Manual Test, Auto or Stop mode, switch control procedures will start through Automatic transfer.

1. Gens to a the mains load, the same principle.

❖ **" Open breaker detect" is "SELECT Disable"**

1. Mains load is transferred into generator load, after the delay of switch off and transfer interval, generator switch on. Detecting transfer fail while generator switch on. After detecting time up, if switch on fail, then wait for generator switch on. If transfer fail and warning " SEL Enable", there is alarming signal.
2. Gens to a the mains load, the same principle.

6.7. LXC6610 Switch control procedures

6.7.1. Manual transfer procedures:

When controller is in Manual mode, manual transfer will be executive. Users can control switch on or off by pressing key. Press generator switch on or off key, if generator have taken load, will output unload signal; if taken no load, generator will output load signal.

6.7.2. Auto control procedures:

When controller is in manual test, auto or stop mode, switch control procedures will start auto transfer.

❖ **If input port is configured as Close Mains Auxiliary**

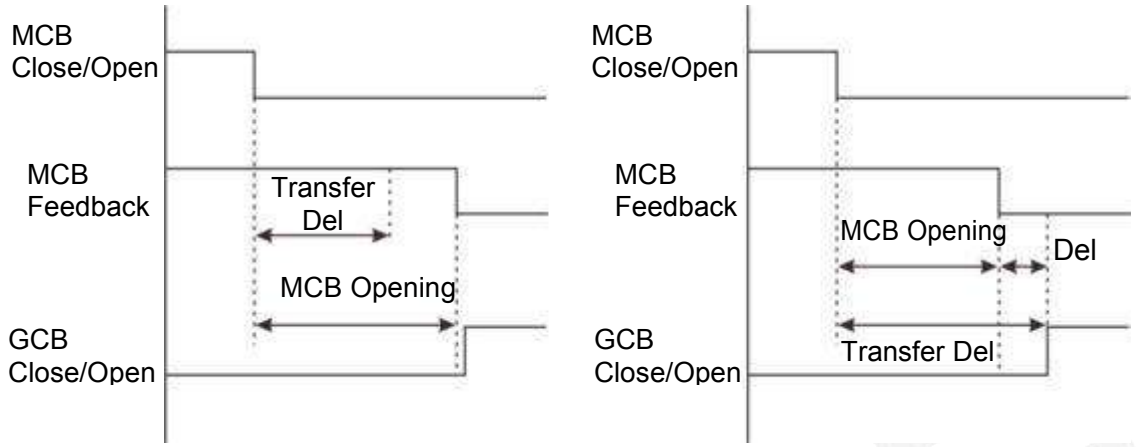
1. If“Open breaker detect” is “SELECT Disable”
   Gens load is transferred into generator un-load, after the delay of switch off, detecting transfer failure while switch off output. When detecting time up, if switch off failed, to wait for switch off. Otherwise, switch off is completed. Gens unload is transferred into gens load, after the delay of switch on, detecting transfer failure while switch on outputting. When detecting time up, if switch on failed, to wait for switch on. Otherwise, switch on is completed.
   If transfer failed and warning “SEL Enable”, there is alarming signal whatever switch on or off failure.
2. If“Open breaker detect” is “SELECT Enable” Gens load is transferred into gens unload, after the delay of switch off, switch off is completed. Gens unload is transferred into gens load, after the delay of switch on, detecting transfer failure while switch on outputting. When detecting time up, if switch on failed, to wait for switch on. Otherwise, switch on is completed. If transfer failure warning is “SEL Enable”, there is warning signal that “switch on fail”.

❖ **If input port is not configured as Close Mains Auxiliary**

Gens un-load is transferred into gens load, gens switch on and output.
Gens load is transferred into gens un-load, gens switch off and output.

⚠ **NOTE:**When using ATS of no interposition, switch off detecting is “SELECT Disable”;

When using ATS of having interposition, switch off "SELECT Disable" or "SELECT Enable" both are OK. If choose "SELECT Enable", switch off output should be configured; When using AC contactor, switch off "SELECT Disable" recommended.



7. SMS Remote control、wireless remote control function description（This feature is limited to rental business version）

7.1. GSM Remote control

SMS Code is described as follows

Note:If the operation of the controller, the controller internally set to fly letter phone number can not start with a "+86"

Note:Write text messages are not case sensitive, but must be written in strict accordance with the instructions in the format, the spaces between all the words are a bit of spaces, all commands have to wait until the return code indicates that the operation is valid only.

NO.	SMS Command	SMS return information	Description
1	SMS GENSET	GENSET ALARM	When genset is stopping to alarm
		SYSTEM IN STOP MODE GENSET AT REST	At rest status in stop mode
		SYSTEM IN MANUAL MODE GENSET AT REST	At rest status in stop mode
		SYSTEM IN TEST MODE GENSET AT REST	At rest status in stop mode
		SYSTEM IN AUTO MODE GENSET AT REST	At rest status in stop mode
		SYSTEM IN STOP MODE GENSET IS RUNNING	Running status in stop mode
		SYSTEM IN MANUAL MODE GENSET IS RUNNING	Running status in stop mode
		SYSTEM IN TEST MODE GENSET IS RUNNING	Running status in stop mode
		SYSTEM IN AUTO MODE GENSET AT RUNNING	Running status in stop mode
2	SMS START	GENSET ALARM	Generator is shutdown alarm or trip alarm
		GENSET IS RUNNING	The generator is running
		SMS START INHIBIT	SMS boot prohibited
		STOP MODE NOT START	Cannot start in stop mode

		SMS START OK	Start in manual or auto mode
		AUTO MODE START OK	Can start in auto mode
3	SMS STOP IN AUTO MODE	AUTO MODE STOP OK	In automatic mode shutdown
4	SMS STOP MODE	SMS STOP OK	Set as stop mode
5	SMS MANUAL MODE	SMS MANUAL MODE OK	Set as manual mode
6	SMS TEST MODE	SMS TEST MODE OK	Set as trial test mode
7	SMS AUTO MODE	SMS AUTO MODE OK	Set as auto mode
8	SMS INHIBIT START	INHIBIT START OK	Set as start inhibit
9	SMS PERMIT START	PERMIT START OK	Set as start permit
10	SMS DETAIL	Users check setting (As shown below)	Users can query through a text message multiple generators.

7.2. LXI680 connection diagram

8. History query（This feature is limited to rental business version）

8.1. Event log

In the control panel buttons to view controller before abnormal downtime record, including the time of the outage warning content display and the state, the controller can record 6000 abnormal downtime record recently.

8.2. Historical alarm data query

Generator controller will fail instantly record all monitoring parameters, users can remotely view or download, user analyze the cause, because a single record of data is very large, the controller can see the main part of the parameters, other parameters need to access via Computer connection . If you need remote access ,Monitoring software can remotely read data through WIFI or LXI880, LXI980 wireless communication module.

9. Protection

9.1. Shutdown alarm

When controller detects shutdown alarm, it will send signal to stop the generator.
Shutdown alarms as following:

No.	Type	Description
1	Emergency Stop	When controller detects emergency stop signal, it will send a stop signal.
2	Over Speed	When controller detects the speed value is higher than the set value, it will send a stop signal.
3	Under Speed	When controller detects the speed value is lower than the set value, it will send a stop signal.
4	Loss Of Speed Signal	When controller detects speed value equals to 0, and the action select “Shutdown”, it will send a stop alarm signal.
5	Over Frequency	When controller detects the frequency value is higher than the set value, it will send a stop signal.
6	Under Frequency	When controller detects the frequency value is lower than the set value, it will send a stop signal.
7	Over Voltage	When controller detects the voltage value is higher than the set value, it will send a stop signal.
8	Under Voltage	When controller detects the voltage value is lower than the set value, it will send a stop signal.

9	Fail To Start	If genset start fail within setting of start times, controller will send a stop signal.
10	Over Current	When controller detects the current value is higher than the set value, it will send a stop signal.
11	Maintenance1Shutdown	When count down time is 0 and the action select “Shutdown”, it will send a stop alarm signal.
17	Temp. Sensor Open	When controller detects sensor is open circuit, and the action select “shutdown”, it will send a stop signal.
18	High Temp Shutdown	When controller detects temperature is higher than the set value, it will send a stop signal.
19	Pressure Sensor Open	When controller detects sensor is open circuit, and the action select “shutdown”, it will send a stop signal.
20	Low OP Shutdown	When controller detects oil pressure is lower than the set value, it will send a stop signal.
21	Level Sensor Open	When controller detects sensor is open circuit, and the action select “ shutdown”, it will send a stop signal.
22	Low Level Shutdown	When controller detects level is lower than the set value, it will send a stop signal.
23	Digital Input Port 1-7	When digital input port 1-7 is set as shutdown, and the action is active, it will send a shutdown signal.
24	D + Open shutdown	Generator starting on the D+ connected to detect if an alarm when open.

9.2. Trip and stop alarm

When controller detects shutdown alarm signal, it will shutdown generator quickly and stop after high speed cooling.
Trip and stop alarm as following:

Trip and stop alarm		
No.	**Type**	**Description**
1	Over Current	When controller detects the value is higher than the set value, and the action select “trip and shutdown”, it will send trip and stop signal.
2	Maintenance1	When count down time is 0 and the action select “trip and shutdown”, it will send a trip and stop signal.
3	Low Fuel	When a trip is generated when the fuel level is low and shut down.
4	Digital Input Ports 1	When digital input port1 is set as “trip and shutdown”, and the action is active, it will send a trip and stop signal.
5	Digital Input Ports 2	When digital input port2 is set as “trip and shutdown”, and the action is active, it will send a trip and stop signal.
6	Digital Input Ports 3	When digital input port3 is set as “trip and shutdown”, and the action is active, it will send a trip and stop signal.
7	Digital Input Ports 4	When digital input port4 is set as “trip and shutdown”, and the action is active, it will send a trip and stop signal.
8	Digital Input Ports 5	When digital input port5 is set as “trip and shutdown”, and the action is active, it will send a trip and stop signal.

9.3. Warnings

When controller detects the warning signal, alarm only and not stop genset.
Warnings as following:

Warnings		
No.	**Type**	**Description**
1	Over Speed Warn	When controller detects the speed is higher than the set value, it will send warn signal.
2	Under Speed Warn	When controller detects the speed is lower than the set value, it will send warn signal.
3	Loss of Speed Signal Warn	When controller detects the speed is 0 and the action select “Warn”, it will send warn signal.
4	Over Current Warn	When controller detects the current is higher than the set value, it will send warn signal.
5	Fail to Stop	When generator not stops after the “stop delay” is over.
6	Charge Alt Fail	When controller detects the charger voltage is lower than the set value, it will send warn signal.
7	Battery Over Voltage	When controller detects the battery voltage is higher than the set value, it will send warn signal.
8	Battery Under Voltage	When controller detects the battery voltage is lower than the set value, it will send warn signal.
9	Maintenance1warn	When count down time is 0 and the action select “Warn”, it will send warn signal.
10	Gen Loss of Phase	When controller detects the generator loss phase, it will send warn signal.
11	Gen Phase Sequence Wrong	When controller detects the reverse phase, it will send warn signal.
12	Gen load Close Fail	When the controller gen start closing state input is detected, the default close delay is not detected,the issue of closing failure warning. This warning does not automatically eliminated. (You can press the mute button to eliminate)
13	Main Load Close Fail	When the controller main start opening state input is detected, the default open delay is not detected,the issue of opening failure warning.This warning does not automatically eliminated.(You can press the mute button to eliminate)
14	Gen Load Open Fail	When the controller gen start opening state input is detected, the default open delay is not detected,the issue of opening failure warning.This warning does not automatically eliminated.(You can press the mute button to eliminate)
15	Main Load Open Fail	When the controller main start opening state input is detected, the default open delay is not detected,the issue of opening failure warning.This warning does not automatically eliminated.(You can press the mute button to eliminate)
16	Temp. Sensor Open	When controller detects the sensor is open circuit, and the action select“warn”, it will send warn signal.
17	High Temp. Warn	When controller detects the temperature is higher than the set value, it will send warn signal.
18	Oil Pressure Sensor Open	When controller detects the sensor is open circuit, and the action select “warn”, it will send warn signal.
19	Low OP Warn	When controller detects the oil pressure is lower than the set value, it will send warn signal.
20	Level Sensor Open	When controller detects the sensor is open circuit, and the action select “warn”, it will send warn signal.

21	Low Level Warn	When controller detects the oil lever is lower than the set value, it will send warn signal.
22	Digital Input 1Warn	When digit input port 1 is set as warning and active, controller sends corresponding warning signal.
23	Digital Input 2Warn	When digit input port 2 is set as warning and active, controller sends corresponding warning signal.
24	Digital Input 3Warn	When digit input port 3 is set as warning and active, controller sends corresponding warning signal.
25	Digital Input 4Warn	When digit input port 4 is set as warning and active, controller sends corresponding warning signal.
26	Digital Input 5Warn	When digit input port 5 is set as warning and active, controller sends corresponding warning signal.
27	DTU Bonding Fail	When Set DTU binding, the controller and the DTU communication failure display instructions.

10.Cloud Service Function

10.1. WIFI Connection Type

With the health of cloud services, using 3 different WIFI connections, regardless national boundaries, not limited to network, connection are everywhere, any place and conditions can realize data transmission, remote fault diagnosis, fault early warning, health check.

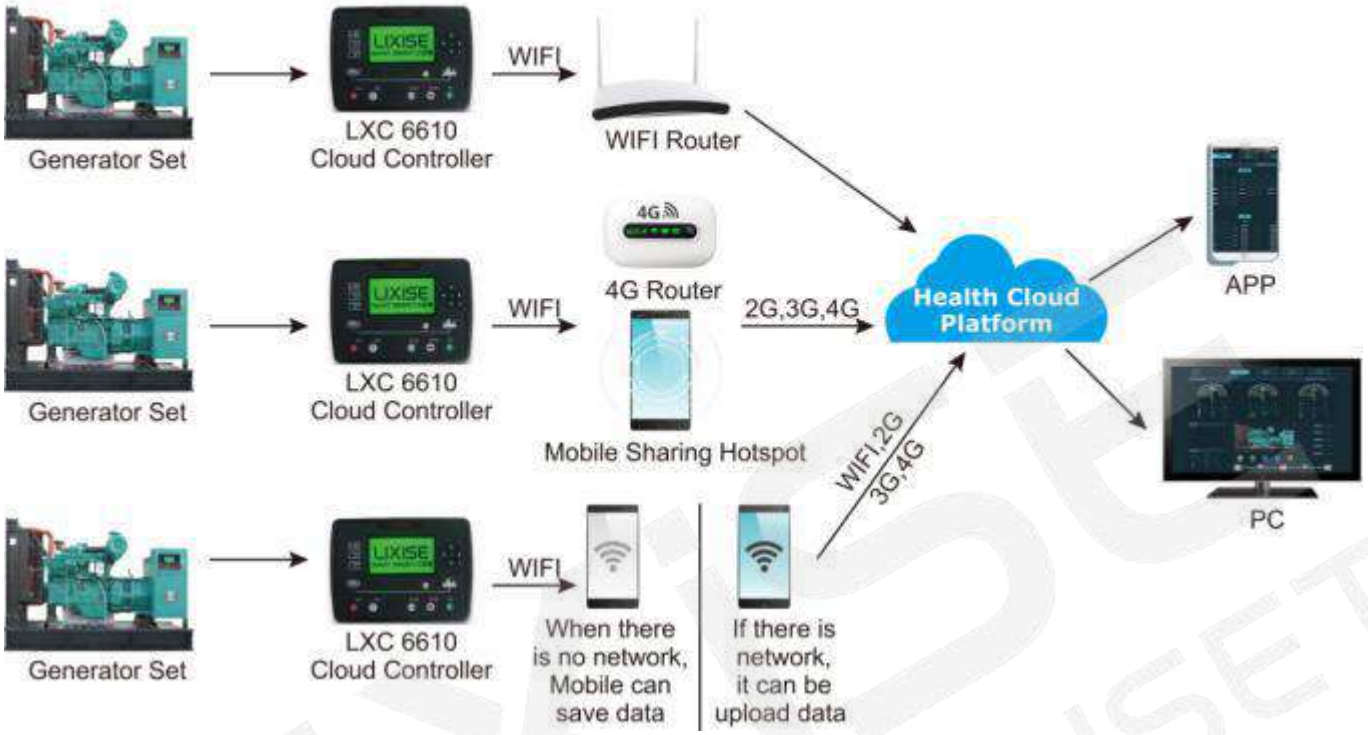
① The first connection: In the application itself with WIFI network, the cloud controller directly connect to the WIFI network, through the WIFI network to establish the real-time communication pipeline between the generator and the cloud server, realize real-time remote monitoring and control;

② The second connection: In the application environment without WIFI, but there is a mobile phone network, through the phone sharing WIFI, alsocan achieve real-time remote monitoring, but usually more use for health check and remote fault diagnosis;

③ The third connection: In the application environment without WIFI or network, at first, through APP cloud controller to save 7 kinds of data (can be running for 24 hours and save half a year) saved to the phone, Once the phone has a network or WIFI environment, then save the data to the cloud server, realize the remote fault diagnosis. The early fault warning, health check.

Cloud Era Controller - LIXiSE Controller

Connections are everywhere, regardless of areas and network



10.2. Self Health Query

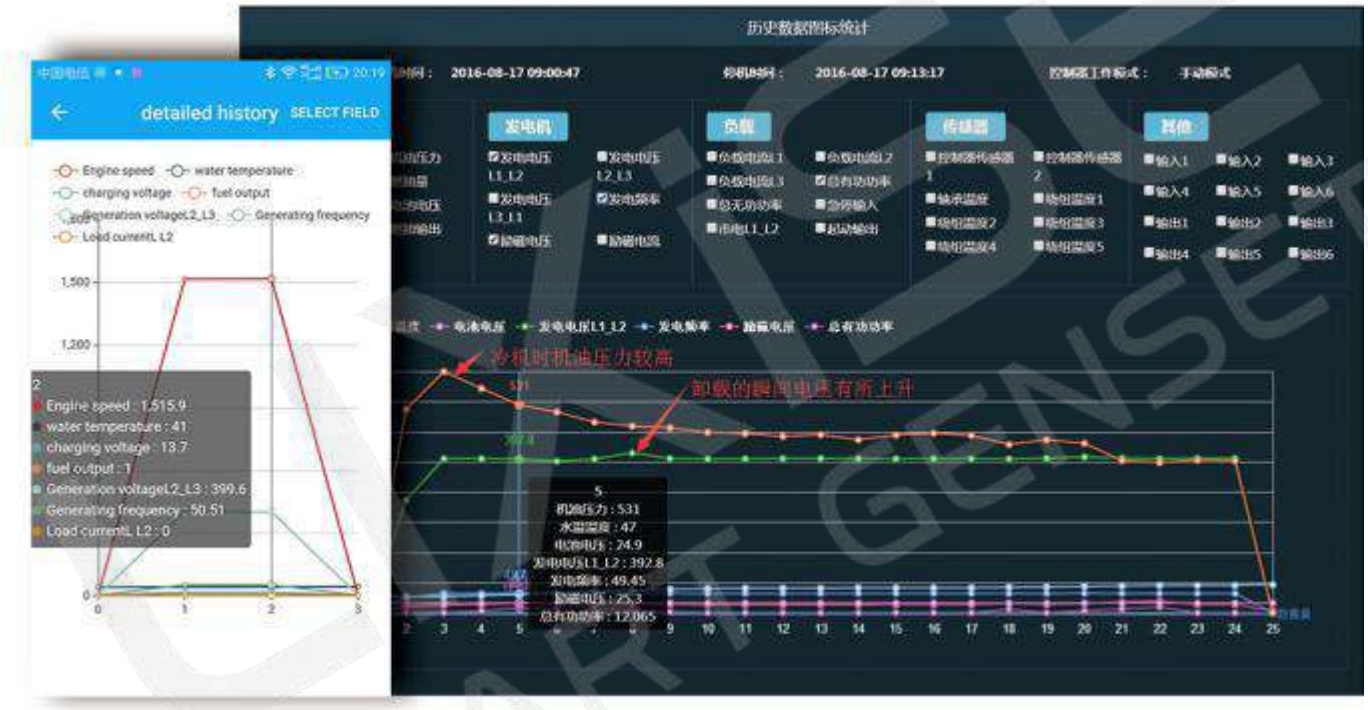
LXC6610 through a more comprehensive collection of generator set data, With a variety of WIFI connection technology to connect to the cloud server, A large number of fault models and fuzzy reasoning are passed through the cloud server. Data analysis for generator set, Identify potential failures in advance, Improve the operational reliability of the generator set, so that users can save the cost of inspection.

10.3. Remote fault diagnosis

When Monitoring the fault occurs, It will save the data for a period of time before the failure occurs immediately. And pack the transmission to the cloud server, achieve the black box recording function. Users can use the mobile phone or PC terminal access to the cloud server acquire to these data, Achieve accurate playback of each second before the failure occurs, Provide effective basis for remote fault diagnosis.

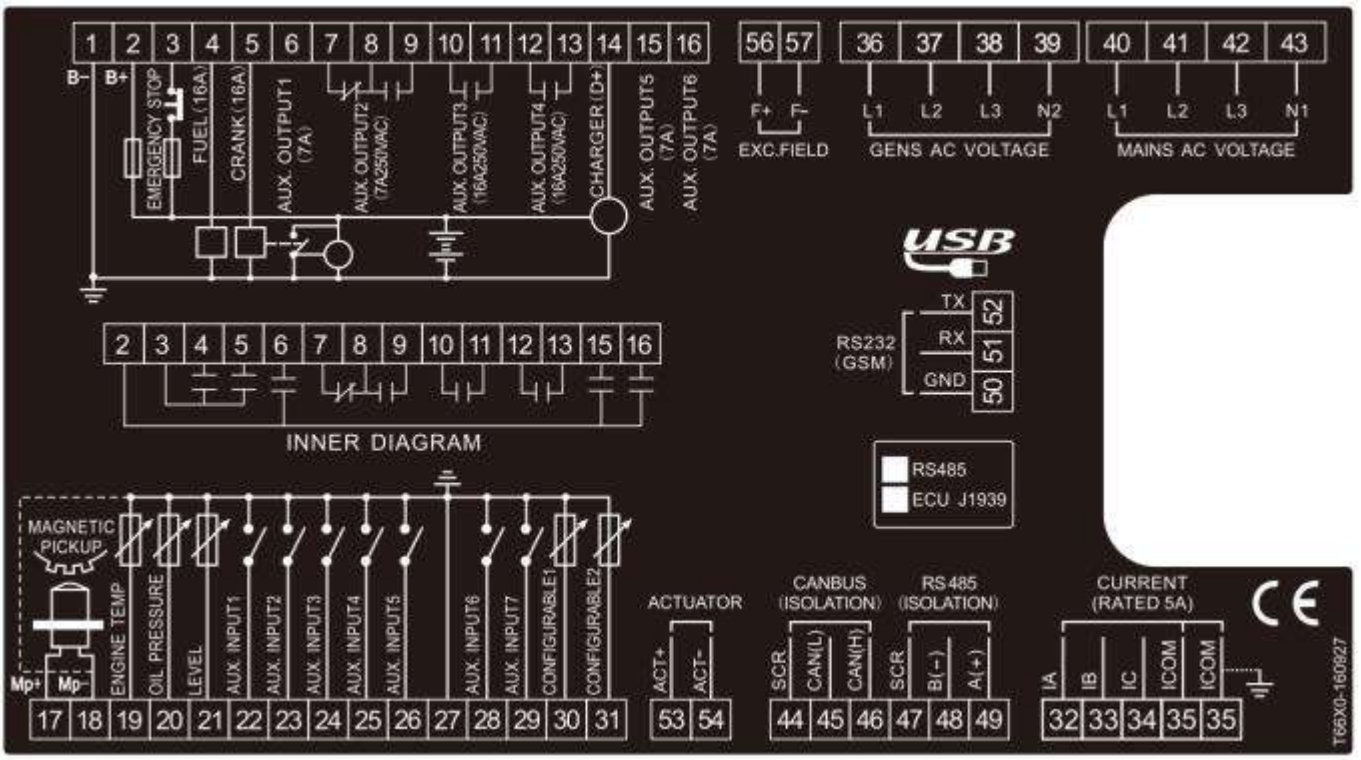
10.4. Historical operation data record

Real time operation data of generator set with preset interval time, to save and come into being historical records, Saved Data includes : Sensor data, input status, relay output status, engine data, Engine data, load data, and fault data, etc. The longest is able to record the lastest 2100 hours of historical data. Allows a variety of terminal access to historical data through the cloud server, In order to analyze the health status of generator set, Fault causes, as well as the assessment of the current performance status of generator set.



11.Wiring connection

Controller Panel Back Side as following:



Through control panel is as follows:

No.	Functions	Diameter	Remark
1	DC input B-	2.5mm	DC Power Supply negative input,external starter battery's negative.
2	DC input B+	2.5mm	DC Power Supply positive input of the the external starter battery positive, it is recommended to use 20A fuse.
3	Emergency stop	2.5mm	DC voltage through the emergency stop button connected equipment supplied to the fuel and starter relay output, recommended maximum 30A fuse.
4	Fuel relay output	1.5mm	By the 3-terminal DC voltage supply, rated current 16A
5	Start relay output	1.5mm	By the 3-terminal DC voltage supply, rated current 16A
6	Aux. Output 1	1.5mm	By the B + supply output Rated current 7A
7	Aux. Output 2	1.5mm	Normally closed:Rated current 7A
8			Common point
9			Normally closed:Rated current 7A
10-13	Aux. Output 3-4	2.5mm	Normally open passive contacts of relay, rated 16A, passive contact

14	Charge generator D+ port input	1.0mm	Connected to charging starter"s D+ (WL) terminals. If there is no this terminal, and be hung up.
17	Magnetic pickup		Connected to Magnetic Pickup, shielding line is recommended
18	Magnetic pickup input, and controller inner be connected to battery negative.		Common ground, which can be accessed chassis or starter battery negative
19	Temperature sensor input		Connected to temp. Sensor
20	Oil pressure sensor input		Connected to oil pressure sensor
21	Oil level sensor input		Connected to oil level sensor
22-26	Aux input 1-5	1.0mm	Ground connected is active (B-)
27	Public terminals of sensor		Public terminals of sensor, controller inner are connected to battery negative.
32	CT A-phase sensing input	1.5mm	Outside connected to secondary coil of current transformer(rated 5A)
33	CT B-phase sensing input	1.5mm	
34	CT C-phase sensing input	1.5mm	
35	Public terminals of current transformer	1.5mm	
35	Public terminals of current transformer	1.5mm	
36	Genset A-phase Voltage sensing input	1.0mm	Connected to A-phase output of genset (2A fuse is recommended)
37	Genset B-phase Voltage sensing input	1.0mm	Connected to B-phase output of genset (2A fuse is recommended)
38	Genset C-phase Voltage sensing input	1.0mm	Connected to C-phase output of genset (2A fuse is recommended)
39	Genset N-wire input	1.0mm	Connected to output N-wire of genset
40	Mains A-phase voltage sensing input	1.0mm	Connected to A-phase of mains (2A fuse is recommended) (LXC6610without)
41	Mains B-phase voltage sensing input	1.0mm	Connected to B-phase of mains (2A fuse is recommended) (LXC6610without)
42	Mains C-phase voltage sensing input	1.0mm	Connected to C-phase of mains (2A fuse is recommended) (LXC6610without)
43	Mains N-wire input	1.0mm	Connected to output N-wire of mains(LXC6610 without)
50	RS232 Public land	0.5mm	It is recommended to use shielded wire, shielding layer of single-end grounding (no SMS function controller is the terminal)
51	RS232 RX	0.5mm	
52	RS232 TX	0.5mm	
53	ACT+	0.5mm	Actuator voltage input terminal
54	ACT-	0.5mm	
56	F+	0.5mm	Excitation voltage input terminal
57	F-	0.5mm	

Back panel terminal block wiring description:

✧ **NOTE:** Back USB interface for programming interface parameters, can be directly using a computer programming of the USB cable to the controller, the controller without external power supply.

NOTE: Prohibited during operation of the engine starter batteries removed, otherwise it will cause the control system due to excessive DC input voltage and burned!

12.Parameters setting

12.1.Advanced configuration parameters

In the controller main interface under long press button for 3 seconds,enter the password input interface, press or key to enter the corresponding bit password(0-9),press shift,after the completion of the input proofreading password,the password is correct according to the different permissions password to enter the main interface of the parameters of the different permissions, the password error exit.(The factory default password is: 0000)The factory default password the user can modify.Press and keys can flip up and down the parameters configuration screen operation,under the currently selected configuration parameter, press the key, to the current configuration mode parameters, the current value of the first black display,press or keys for the bit value adjustment ,press key to shift,press the keys to confirm the Settings.This value is permanently saved to the internal FLASH controller.Configuration process, press to return to the previous menu or long press to exit the configuration menu to return to the main screen .

Sequence Number		Items	Range	Default	Description
The timer Settings	1	Start Delay	(0-3600)s	1	Time from mains abnormal or remote start signal is active to start genset.
	2	Stop Delay	(0-3600)s	1	Time from mains normal or remote start signal is deactivated to genset stop.
	3	Preheat Delay	(0-300)s	0	Power-on time of heater plug before starter is powered up.
	4	Cranking Time	(1-60)s	8	Power-on time of starter.
	5	Crank Rest Time	(3-60)s	10	The waiting time before second power up when engine start fail.
	6	Safety On Delay	(1-60)s	10	Alarms for low oil pressure, high temperature, under speed, under frequency/voltage, charge alt failure are inactive.
	7	Start Idle Time	(0-3600)s	0	Idle running time of genset when starting.

	8	Warming Up Time	(0-3600)s	10	Warming time between genset switch on and high speed running.
	9	Cooling Time	(3-3600)s	10	Radiating time before genset stop, after it unloads.
	10	Stop Idle	(0-3600)s	0	Idle running time when genset stop.
	11	ETS Solenoid Hold	(0-120)s	20	Stop electromagnet's power on time when genset is stopping.
	12	Fail to Stop Delay	(0-120)s	0	Time between ending of genset idle delay and stopped when "ETS time" is set as 0; Time between ending of ETS hold delay and stopped when "ETS time" is not 0.
	13	Transfer Time	(0-99.9)s	1.0	Interval time from mains switch off to generator switch on; or from generator switch off to mains switch on.
	14	Close Time	(0-100.0)s	5	Pulse width of mains/generator switch on.
Engine set	1	Rated Speed (0-6000RPM)	(0-6000RPM)	1500	Offer standard to judge over /under/ loading speed.
	2	Magnetic Pickup	Enable/Disable	Enable	
	3	Flywheel Teeth	(5-300)	118	Tooth number of the engine, for judging of starter crank disconnect conditions and inspecting of engine speed. See the installation instructions.
	4	Start number	(1-10)	3	Maximum crank times of crank number. When reach this number, controller will send start failure signal.
	5.1	Loss of Speed Signal	(0-20.0)s	3.0	If the set value is 0, only warning and not to shutdown the generator.
	5.2	Loss of Speed Action	Warning/Shutdown	Warning	
	5.3	Under Speed	(0-6000)RPM	1200	When engine speed has fallen below the set value for 10s, Under Speed is active. It will initiate a shutdown alarm signal.
	5.4	Over Speed	(0-6000)RPM	1710	When engine speed has exceed the set value for 2s, Over Speed is active. It will initiate a shutdown alarm signal.
	5.5	Charge Alt Failure （Warning）	(0-30)V	6	During generator is normal running, when alternator D+(WL) voltage has fallen below the set value and remains for 5s, It will initiate a shutdown alarm signal. （**Return value is 1V**）
	5.6	Battery Over Voltage （Warning）	(12-40)V	33	When battery voltage has exceeds the set value and remains for 20s, It will initiate a warning alarm signal. Only warning and not to shutdown the generator. （**Return value is 1V**）
	5.7	Battery Under Voltage（Warning）	(4-30)V	8	When battery voltage has fallen below the set value and remains for 20s, It will initiate a warning alarm signal. Only warning and not to shutdown the generator.（**Return value is 1V**）
	6.1	Crank Disconnect	(0-8)	6	There are 3 conditions of disconnecting starter with engine. Each condition can be used alone and simultaneously to separating the start motor and genset as soon as possible.
	6.2	Disconnect Engine Speed	(0-3000)RPM	360	When engine speed higher than the set value, starter will be disconnected.

	6.3	Disconnect Generator Freq	(10.0-30.0)Hz	14	When generator frequency higher than the set value, starter will be disconnected.
	6.4	Disconnect Oil Pressure	(0-400)kPa	200	When generator oil pressure higher than the set value, starter will be disconnected.
	6.5	D+ Disconnect	(3.0-32.0)V	8	When generator D+ higher than the set value, starter will be disconnected.
The generator set	1	Gen Rated Volt	(30-620V)	230	Offer standards for detecting of gens' over/under voltage and loading volt.
	2	Gen Rated Freq	(10-65Hz)	50	Offer standards for detecting of over/ under /load frequency.
	3	Rated Current	(5-6000)A	500	Generator's rated current, standard of load current.
	4	Curr Transform	(6000/5A)	500	The change of external connected CT.
	5	Gen AC System	(0-3)	0	0: 3P4W; 1: 2P3W; 2: 1P2W; 3: 3P3W
	6	Gen Poles	(2-16)	4	
	7.1	Gen Volt Delay	(0-20.0)s	10	The alarm delay of generator over voltage and under voltage.
	7.2	Gen Over Volt Option	Enable/Disable	Enable	
	7.3	Gen Over Voltage Trip	(30-620)V	264	When generator voltage has exceed the set value and the “Gen abnormal delay” has expired, Gen Over Voltage is active.
	7.4	Gen Under Volt Option	Enable/Disable	Enable	
	7.5	Gen Under Voltage Trip	(30-620)V	196	When generator voltage has fallen below the set value and the “Gen abnormal delay” has expired, Gen Under Voltage is active.
	7.6	Gen Under Frequency Option	Enable/Disable	Enable	
	7.7	Gen Under Frequency Trip	(0-75.0)Hz	45	When generator frequency has fallen below the set value but Not equal to 0 for 10s, Under Frequency is active. It will initiate a shutdown alarm signal.
	7.8	Gen Over Frequency Option	Enable/Disable	Enable	
	7.9	Gen Over Frequency Trip	(0-75.0)Hz	57	When generator frequency has exceed the set value for 2s, Over Frequency is active. It will initiate a shutdown alarm signal.
	8.1	Over Current Trip	(50-130)%	120	When the load current has exceed the set value, “over current” delay is initiated.
	8.2	Over Current Delay	(0-3600)s	1296	When load current has exceed the set value and the “over current” delay has expired, over current is initiated.
	8.3	Over Current Action	Warning/Shutdown/ELETrip	Warning	
Grid set	1	Mains Rated Volt	(30-620V)	230	Offer standards for detecting of mains' over/under voltage and loading volt.
	2	Mains Normal Delay	(0-3600)s	10	The time from mains abnormal to normal or from normal to abnormal; suitable for ATS (automatic transfer switch).

	3	Mains Abnormal Delay	(0-3600)s	5	
	4	Mains Under Volt Alarm Option	Enable/Disable	Enable	
	5	Mains Under Voltage	(30-620)V	184	When mains voltage has fallen below the set value, Mains Under Voltage is active. (delay of 1 second)
	6	Mains Over Volt Alarm Option	Enable/Disable	Enable	
	7	Mains Over Voltage	(30-620)V	276	When mains voltage has exceed the set value, Mains Over Voltage is active. (delay of 1 second)
The sensor is set	1.1	Temp Sensor Curve	(0-12)	1	VDO120C
	1.2	Temperature Sensor Open	No/warning/downtime	Warning	Indication location is displayed on LCD screen liquid level sensor is shown as "+ + +".
	1.3	High Temp Option	Can make/ban	Can make	
	1.4	High Temperature	(80-140)ºC	98	When the temperature value of the external temperature sensor exceeds the set value, high temperature signal is sent. Detecting only after safety on delay is over. (this only concerns external temperature sensor, not high temperature signal via configuration. input port).
	1.5	High Temperature Action	Warning/downtime	Warning	Factory defaults to: when the temperature is too high, alarm shutdown, function as shown in the note a
	2.1	Oil Pressure Sensor Curve	(0-9)	1	VDO
	2.2	Oil Pressure Sensor Open	None/Warning/Shutdown	Warning	0: Never (temperature sensor will show “+++”); 1: Warning; 2:Shutdown
	2.3	Low Oil Option	Enable/Disable	Enable	
	2.4	Low Oil Pressure Trip	(0-400) KPa	103	When the external pressure sensor value falls below this set value, low oil pressure signal is sent. Detecting only after safety on delay is over.
	2.5	Low Oil Pressure Action	Warning /Shutdown	Warning	0：Warning 1：Shutdown.
	3.1	Fuel Sensor Curve	(0-9)	1	VDO
	3.2	Fuel Sensor Open	None/Warning/Shutdown	Warning	Indication location is displayed on LCD screen liquid level sensor is shown as "+ + +".
	3.3	Fuel Low Option	Enable/Disable	Enable	
	3.4	Fuel Low Trip	**(0-100)%**	**10**	
	.3.5	Fuel Low Action	Warning /Shutdown	Warning	0：Warning 1：Shutdown.
	3.6	Pump Turn on Trip	**(0-100)%**	25	
	3.7	Pump Turn off Trip	**(0-100)%**	80	

	4.1	Configurable sensor1			Factory default: NOT USED
	5.1	Configurable sensor2			Factory default: NOT USED
Input port Settings	1.1	Digital Input 1 Type	(0-29)		Factory default: High Temperature Input
	1.2	Digital Input 1 Active	(0-1)	0	Factory default: Close to active
	1.3	Digital Input 1 Action	(0-3)		Never/ Warning /Shutdown
	1.4	Digital Input 1 Period	(0-3)		Never/From safety on/From Crank/Away.
	1.5	Digital Input 1 Delay	(0-20.0)s		
	2.1	Digital Input 2 Type	(0-29)		Factory default: Low Oil Pressure Warning Input.
	2.2	Digital Input 2 Active	(0-1)		Factory default: Close to active.
	2.3	Digital Input 2 Action	(0-3)		
	2.4	Digital Input 2 Period	(0-3)		
	2.5	Digital Input 2Delay	(0-20.0)s		Delay output function.
	3.1	Digital Input 3 Type	(0-29)		Factory default: Remote Start.
	3.2	Digital Input 3 Active	(0-1)		Factory default: Close to active.
	3.3	Digital Input 3Action	(0-2)		
	3.4	Digital Input 3 Period	(0-3)		
	3.5	Digital Input3 Delay	(0-20.0)s		
	4.1	Digital Input 4 Type	(0-29)		Factory default:Fuel level Warning
	4.2	Digital Input 4 Active	(0-1)		Factory default: Close to active
	4.3	Digital Input 4 Action	(0-3)		
	4.4	Digital Input 4 Period	(0-3)		
	4.5	Digital Input4 Delay	(0-20.0)s		
	5.1	Digital Input 5 Type	(0-29)		Factory default:Cool Level Warning
	5.2	Digital Input 5 Active	(0-1)		Factory default: Close to active
	5.3	Digital Input 5 Action	(0-2)		

	5.4	Digital Input 5 Period	(0-3)		
	5.5	Digital Input 5 Delay	(0-20.0)s		
	6.1	Digital Input 6 Feature Selection	(0-29)		Factory default: NOT USED
	6.2	Digital Input 6 Effective logic	(0-1)		Factory default: Close to activ
	7.1	Digital Input 7 Feature Selection	(0-29)		Factory default: NOT USED
	7.2	Digital Input 7 Effective logic	(0-1)		Factory default: Close to activ
Output Settings	1	Choose 1 programmable output function	(0-31)		Factory defaults to: fuel relay output。
	2	Choose 2 programmable output function	(0-31)		The factory default is: electrical outages.
	3	Choose 3 programmable output function	(0-31)		The factory default is: the idle speed control.
	4	Choose 4 programmable output function	(0-31)		Factory defaults to: power switch.
	5	Choose 5 programmable output function	(0-31)		Factory default: NOT USED
	6	Choose 6 programmable output function	(0-31)		Factory default: NOT USED
Maintenance	1	Maintenance 1			Maintenance settings 1
	2	Maintenance 2			Maintenance settings 2
Module Settings	1	The controller information	The factory information		The controller factory information
	2	Language selection	English/Chinese/Spanish/Russian	English	
	3	On choosing	(0-2)	0	Manual mode 0: stop pattern 1:2: automatic mode
	4	The controller address	(1-247)	1	The controller address
	5	Module date			Module date Users can set their own, After power failure, Time will automatically update.

	6	Module date			module time, Users can set their own, After power failure, Time will automatically update.
	7	Factory Reset	Recover	Recover	Restores the controller to the factory configuration state.
	8	WIFI Operation	(1-3)	1	1.Cloud Service Mode 2.Phone APP 3.Smart configuration mode
	9	WIFI Power On mode	(1-3)	0	1.None 2.Cloud Service Mode 3.Phone APP
	10	Technician password	(0-9999)	0000	Configuration can be viewed and modified
	11	Operator password	(0-9999)	1111	Only can view the configuration, no permission revise.

12.2.Defined contents of configurable input ports

No.	Type	Description
1	Users Configured	Including following functions: --- Warning: warn only, not shutdown. Shutdown: alarm and shutdown immediately. Trip and stop: alarm, generator unloads and shutdown after hi-speed cooling. Trip: alarm, generator unloads but not shutdown. Indication: indicate only, not warning or shutdown. --- From safety on: detecting after safety on run delay. From crank: detecting as soon as start. Always: input is active all the time. Never: input inactive
2	Alarm Mute	Can prohibit“Audible Alarm”output when input is active.
3	Reset Alarm	Can reset shutdown alarm and trip alarm when input is active.
4	High Temp Shutdown	When the generator is running in safe delay closing the digital input,delay 5 seconds after shutdown alarm
5	Low Oil Shutdown	When the generator is running in safe delay closing the digital input,delay 3 seconds after shutdown alarm
6	Auxiliary Warning	When the generator is running any safe closing the digital input,delay 2 seconds after shutdown alarm
7	Auxiliary Shutdown	When the generator is running any safe closing the digital input,delay 2seconds after shutdown alarm
8	Fuel Level Warning	When the generator is running any safe closing the digital input,delay 15 seconds after shutdown alarm
9	Fuel Level Shutdown	When the generator is running any safe closing the digital input,delay 15 seconds after shutdown alarm
10	Cool Level Warning	When the generator is running any safe closing the digital input,delay 15 seconds after shutdown alarm

11	Cool Level Shutdown	When the generator is running in safe delay closing the digital input,delay 15 seconds after shutdown alarm
12	Inhibit High Temp Stop	When the closed digital input,generator is running with load, temperature input is higher than the shutdown threshold, no shutdown alarm.
13	Inhibit Low Oil Stop	When the closed digital input,generator is running with load, oil pressure input is lower than the shutdown threshold, no shutdown alarm.
14	Inhibit Alarm Stop	
15	Remote Start On Load	In Auto mode, when input is active, genset can be started and without load after genset is OK; when input is inactive, genset will stop automatically.
16	Manual Start	In Auto mode,when input active, genset will start automatically;when input inactive,genset will stop automatically.
17	Panel Lock	In Auto mode, during generator normal running, when input is active, inhibit generator shutdown automatically.
18	Inhibit Auto Stop	In Auto mode, during generator normal running, when input is active, inhibit generator shutdown automatically.
19	Inhibit Auto Start	In Auto mode, inhibit generator start automatically when input is active.
20	Instrument Mode	All outputs are prohibited in this mode.
21	Gens Closed Auxiliary	Connect generator loading switch's Aux. Point.
22	Mains Closed Auxiliary	Connect mains loading switch’s Aux. Point.
23	Simulate Stop Key	An external button can be connected and pressed as simulate panel.
24	Simulate Manual Key	
25	Simulate Test Key	
26	Simulate Auto Key	
27	Simulate Start Key	
28	Simulate Gens Load Key	
29	Simulate Mains Load Key	
30	Not Used	Do not activate any function

12.3.Enable definition of programmable output ports

No.	Type	Description
0	Not Used	
1	Fuel Relay	Action before the starter motor, open the fuel system in advance. Usually controls the governor's power and fuel solenoid valve.
2	Crank Relay	When starting the motor action, often connected to the starter relay.
3	Air Flap	Action in over speed alarm stop and emergence stop. It also can close the air inflow the engine.
4	Audible Alarm	Action in warning,shutdown,trips.Can be connected outside alarm.When programmable input port is active of“alarm mute”, can prohibit its output.
5	Louver Control	Action in genset starting and disconnect when genset stopped completely.
6	Fuel Pump Control	It is controlled by fuel pump of level sensor’s limited threshold.
7	Ahead Fuel Output	It is controlled by heating of temperature sensor’s setting bound.
8	Excite Generator	It is controlled by cooler of temperature sensor’s setting bound.
9	Pre-lubricate	Action from“crank on”to“safety on”.

10	Preheat (Before Crank)	From the "preheat" to "open the fuel" are activated the output end of the period
11	Preheat (Until End Of Crank)	From the "preheat" to "until end of crank" are activated the output end of the period
12	High Speed Control	From the "warm-up delay" to "cool delay" are activated the output end of the period
13	Idle Control	Used for engine which has idles.Pull in before starting and pull out after into hi-speed warming; Pull in during stopping idle mode and pull out after shutdown completed.
14	Raise Speed	Action in hi-speed warming run.
15	Drop Speed	Action in period of stop idle mode to time of wait for stopping completely.
16	ETS Control	Used for engines with ETS electromagnet. Pull in when stop idle is over and pull out when set“ETS delay”is over.
17	Close Generator	Generator load conditions are ripe for action, control power closing switch with load. It is a continuous output.
18	Close Generator Pulse	The same role,but is not a continuous output, but only the output pulses of a preset time.This time set in the timer configuration.
19	Generate Electricity Bre ak-brake output	When the generator outage, Can control the power closing switch u nloading. It is a continuous output
20	Generate Electricity Bre ak-brake pulse output	The same Role, But is not continuous, only the output pulse of a preset time. (The time set in the timer configuration)
21	Open Breaker	Gens whether or mains is opened, will be output. It is a common sub-gate output.
22	Close Mains	Control switch of mains is load.
23	Close Mains pulse	
24	Generator Available	Action in period of gens normal to hi-speed cooling.
25	In Stop Mode	
26	In Manual Mode	
27	In Manual Test Mode	
28	In Auto Mode	
29	Common Alarm	Action in gens common warning,common shutdown, common trips alarm.
30	Battery Hight Volts	An action in battery’s over voltage warning alarm.
49	Battery Low Volts	Action in battery’s low voltage warning alarm.
50	Charge Alt Failure	Action in charge alt fail warning alarm.

12.4.Sensor selection list

Temperature Sensor	Oil Pressure Sensor	Level Sensor
0 Not used	0 Not used	0 Not used
1 VDO 120℃	1 VDO0-10BAR	1 VDO 0-180ohm
2 CURTIS	2 CURTIS	2 SGD
3 VOLVO-EC	3 VOLVO-EC	3 SGH
4 DATCON	4 DATCON 10BAR	4 Custom Res Curve
5 SGX	5 SGX	5 Custom 4-20mA curve
6 SGD	6 SGD	6 Reserved
7 SGH	7 SGH	7 Reserved
8 PT100	8 Custom Res Curve	8 Reserved
9 Custom Res Curve	9 Custom 4-20mA curve	9 Reserved
10 Custom 4-20mA curve	10 Reserved	10 Reserved
11 Reserved	11 Reserved	11 Reserved
12 Reserved	12 Reserved	12 Reserved

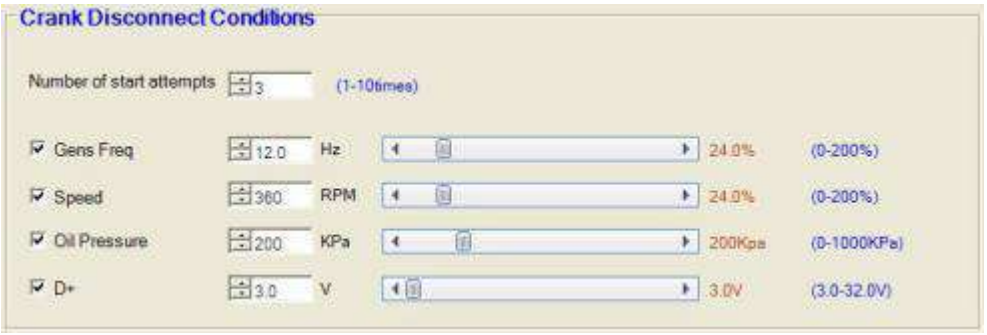
12.5.Pressure unit conversion table

Unit	N/㎡ Pa	kg/cm²	bar	1b/in².psi
1Pa	1	1.02×10^{-5}	1×10^{-5}	1.45×10^{-4}
1kgf/cm²	9.8×10^{4}	1	0.98	14.2
1Bar	1×10^{5}	1.02	1	14.5
1Psi	6.89×10^{3}	7.03×10^{-2}	6.89×10^{-2}	1

NOTE:

1. Is there a difference if standard curve of sensor with the use of sensors, can be change by itself in the custom curve, when the sensor selection is "no", the curve of sensor doesn't work.
2. If the corresponding sensors, only alarm switch, is the sensor must be set to "no", otherwise likely stop alarm or warning.

12.6.Conditions of crank disconnect selection



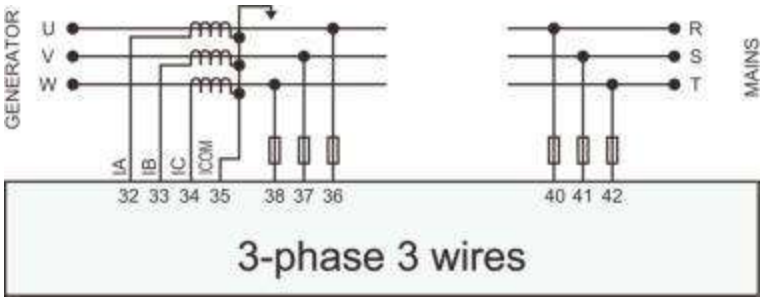
As shown above, check the desired options, multiple choice or do not choose.

1. There are 4 conditions to make starter disconnected with engine,that is,speed sensor, generator frequency ,Charge D + and engine oil pressure. They all can be used separately. We recommend that engine oil pressure should be using with speed sensor and generator frequency together, in order to make the starter motor is separated with engine immediately and can check crank disconnect exactly.
2. Speed sensor is the magnetic equipment which be installed in starter for detecting flywheel teeth.
3. When set as speed sensor, must ensure that the number of flywheel teeth is as same as setting, otherwise,"over speed stop"or"under speed stop"may be caused.
4. If genset without speed sensor, please don't select corresponding items, otherwise, "start fail"or"loss speed signal"maybe caused.
5. If genset without oil pressure sensor, please don't select corresponding items.
6. If not select generator in crank disconnect setting, controller will not collect and display the relative power quantity (can be used in water pump set);if not select speed sensor in crank disconnect setting, the rotating speed displayed in controller is calculated by generator frequency and number of poles.
7. If the generator without magnetoelectric sensor and Oil pressure sensor,the"Charger D+"is optional as a starter motor separation conditions.It is recommended to select"Oil Pressure+ Charger D+"for safety.

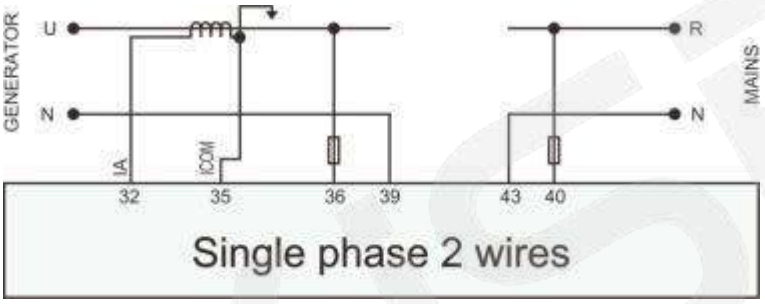
12 .Typical application

1. Three kinds of remote controllers recommended **Dongguan Tuancheng Automation Equipment CO.,Ltd**,wireless data transmission equipment DTU680G ,The product has a wireless data transmission, GPS location data, as long as there is cell phone signal can be transmitted through the mobile phone network, innovation and independent R & D,dedicated communication module, an infinite distance, data security and reliability features.
2. If the engine starter battery voltage is 24V, measuring starter output port, output port and stop the fuel outlet (based on user configuration dependent) on the battery negative resistance should not be less than 2 ohms, if less than 2 ohms in the corresponding current output port another extension greater than 30A relay. If the engine starter battery voltage of 12V, output measurement start, fuel output port and output port shutdown on battery negative resistance should not be less than 1 ohm, if less than 1 ohm in the corresponding output current is greater than another extension 30A relay.

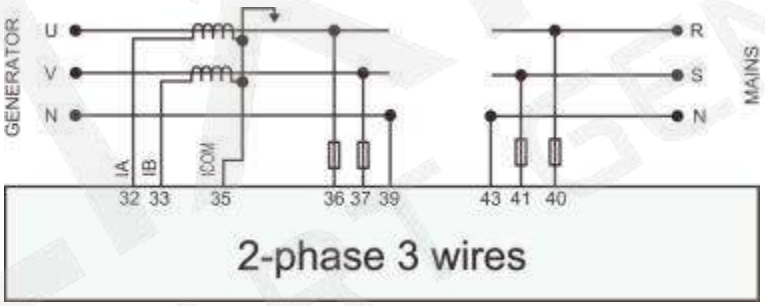
Three-phase three-wire connection wiring diagram(to LXC6620 example)



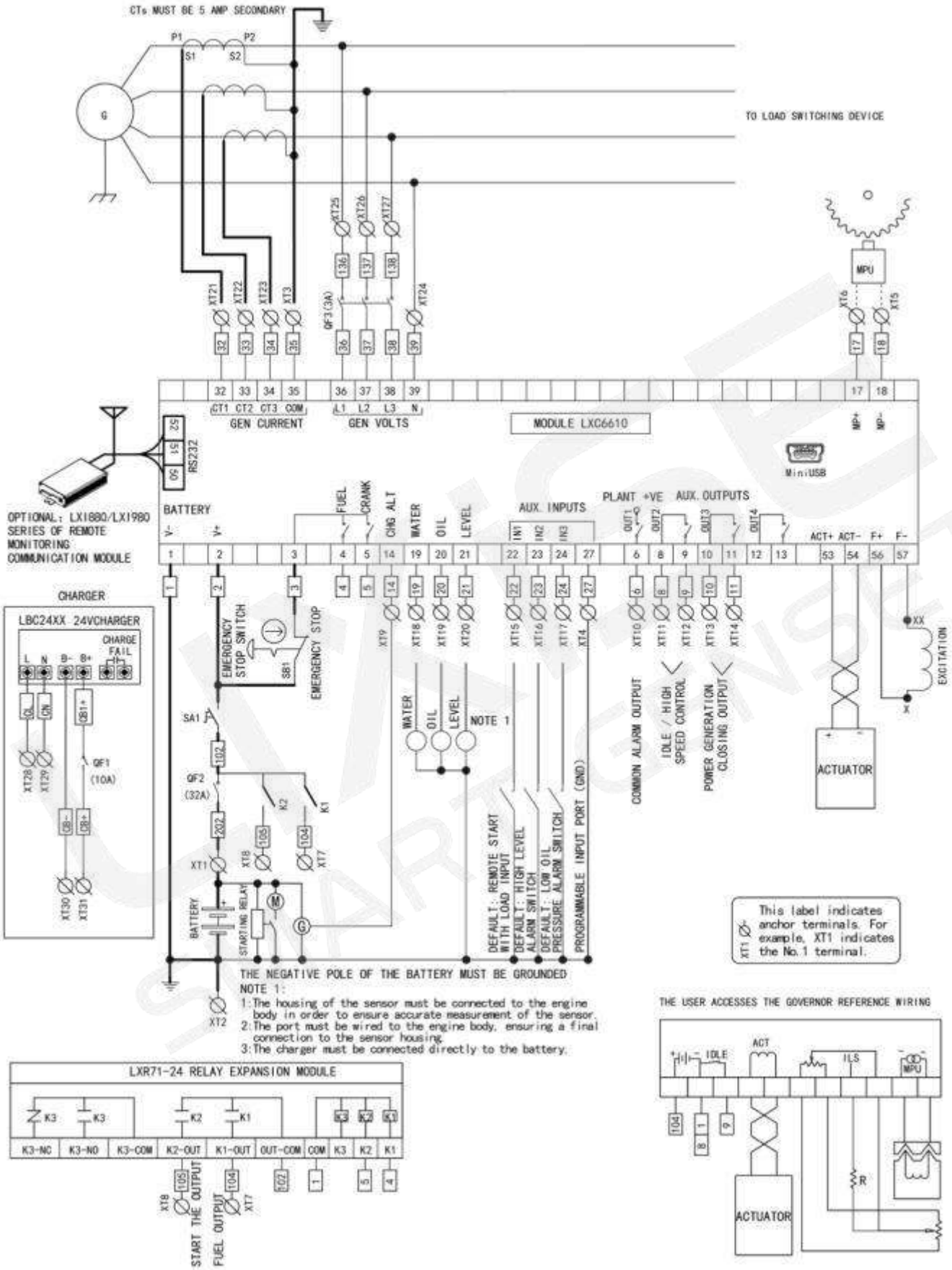
Single-phase two-wire connection wiring diagram(to LXC6620 example)



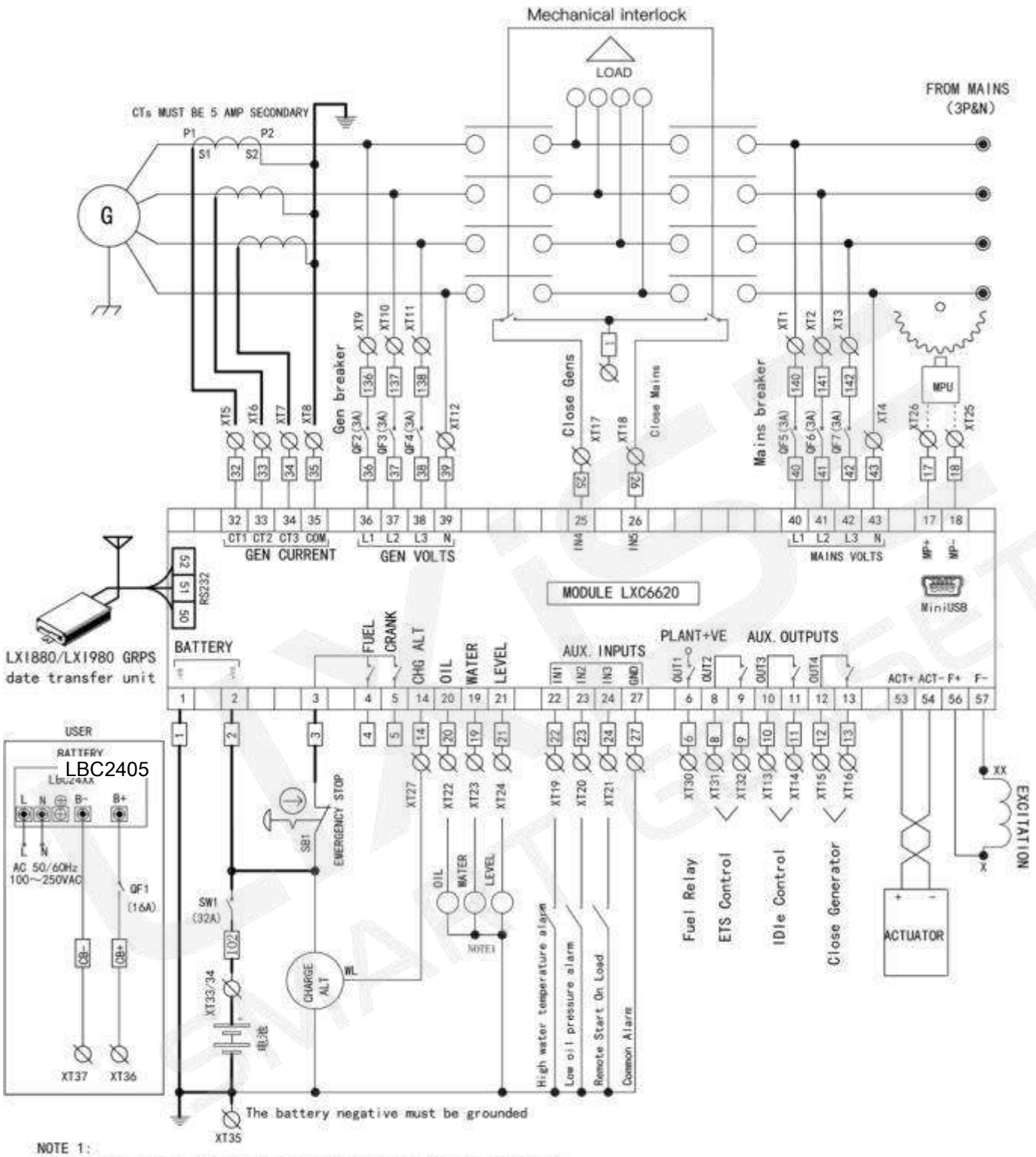
Two-phase three-wire connection wiring diagram(to LXC6620 example)



LXC6610 Typical applications Drawing



LXC6620 Typical applications Drawing



NOTE 1:

1:The housing of the sensor must be connected to the engine body in order to ensure accurate measurement of the sensor.
2:The port must be wired to the engine body, ensuring a final connection to the sensor housing.
3:The charger must be connected directly to the battery.

13 .Installation

LXC66X0 Controller is panel built-in design; it is fixed by clips when installed. The controller's overall dimensions and cutout dimensions for panel, please refers to as following.

Case Dimension: 210mm x 152 mm x 46 mm

Panel Cutout: 186mm x 141mm

This section contains a number of very important considerations.

Controller installation instructions notes			
NO.	**Item**	**Note,Warning,Caution**	**Description**
1	Voltage Input	:8～35VDC	Negative of battery must be connected with the shell of starter stable.
2	Connect controller to battery	:Wire ≥2.5mm²	The diameter of wire which from power supply to battery must be over 2.5mm².
3	Battery Charger	:Charger must be connected directly to the battery.	Please firstly connect output wires of charger to battery's positive and negative directly, then, connect wires from battery's positive and negative to controller's positive and negative input ports in order to prevent charge disturbing the controller's normal working.
4	Speed Sensor Input	:2 cores shielding line	Speed sensor is the magnetic equipment which be installed in starter and for detecting flywheel teeth.Its connection wires to controller should apply for 2 cores shielding line. The shielding layer should connect with No.18 terminal in controller while another side is hanging in air.The else two signal wires are connected with No.17 and No.18 terminals in controller.The output voltage of speed sensor should be within (1~24) VAC (effective value) during the full speed.
5	Output And Expand Relays	:Please add freewheel diode to both ends of expand relay's coils or,increase resistance-capacitance return circuit	All outputs of controller are relay contact output type.If need to expand the relays, please add freewheel diode to both ends of expand relay's coils (when coils of relay has DC current) or, increase resistance-capacitance return circuit (when coils of relay has AC current), in order to prevent disturbance to controller or others equipment.
6	AC Input	:ICOM port must be connected to negative pole of battery controller power. :When there is load current, transformer's secondary side prohibit from open circuit.	Current input of controller must be connected to outside current transformer.And the current transformer's secondary side current must be 5A. At the same time, the phases of current transformer and input voltage must correct. Otherwise, the current of collecting and active power maybe not correct.
7	Withstand Voltage Test	:When controller had been installed in control panel, if need the high voltage test, please disconnect controller's all terminal connections, in order to prevent high voltage into controller and damage it.	

14 .Common faults and exclusion

Following in my controller process more common failure and troubleshooting, if there is a failure of the other can not be solved, please contact my company.

Faults	Possible Solutions
Controller no response with power	Check starting batteries; Check controller connection wirings; Check DC fuse.
Genset shutdown	Check the bottom of the main interface warning; Check the genset AC voltage; Check DC fuse.
Controller emergency stop	Check emergence stop button is correct or not; Check whether the starting battery positive be connected with the emergency stop input; Check whether the circuit is open.
Low oil pressure alarm after crank disconnect	Check the oil pressure sensor and its connections.
High water temp alarm after crank disconnect	Check the temperature sensor and its connections.
Shutdown Alarm in running	Check related switch and its connections according to the information on LCD; Check programmable inputs.
Crank not disconnect	Check fuel oil circuit and its connections; Check starting batteries; Check speed sensor and its connections; Refer to engine manual.
Starter no response	Check starter connections; Check starting batteries.
Genset running while ATS not transfer	Check ATS; Check the connections between ATS and controllers.

15 .Product packaging

This product should be following sets:

(1) 1 piece of controller model **LXC66X0**.

(2) 4 pieces of fixed cards.

(3) 1 piece of product certificate.

(4) 1 piece of product manual.

LXC6620/LX6610 Generator remote monitoring program