GM70CK ENGINE METER USER MANUAL





Software Version

No.	Version	Date	Note
1	V1.0	2020-12-19	Original release.



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Symbol Description

Symbol	Description
Note	Remind operators to operate correctly, otherwise it may cause the equipment not to work correctly.
	It is indicated that potential hazards can damage equipment without proper precautions.
Warning	It is indicated if appropriate preventive measures are not taken, potentially dangerous situations may result in death, serious personal injury or significant property losses.





- 1. The installation of this equipment must be carried out by professionals.
- 2. When installing and operating the meter, please read the entire instruction manual first.
- 3. Any maintenance and commissioning of the equipment must be familiar with all the equipment.
- 4. Please comply with safety standards and precautions in advance, otherwise it may cause personal injury or damage to related equipment.
- 5. The engine must have an over speed protection device independent of the meter system to avoid casualties or other damage caused by engine out of control.
- 6. After the installation of the meter is completed, please verify that all protection functions are valid.



- 1. Please keep the good connection of the power supply of the meter. Do not share the connection lines of the positive and negative electrodes of the battery with the floating charger.
- 2. During the operation of the engine, do not disconnect the battery, otherwise it may cause damage to the meter.



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1. Summary

GM70CK is specially designed for the parameter monitoring and fault monitoring of air compressor driven by diesel engine and gas engine. It is equipped with standard can communication port and built-in J1939 protocol. Relevant parameters can be read through CAN port of engine ECU.

4.3 inch colorful LCD screen display with brand new UI design is adapted in this meter that the relative failures can be displayed directly. All the parameters can be displayed by simulated indicators and words. Besides, LCD screen can display various faults in the same time that the gen set will be stopped once it can't work smoothly.

There are Chinese/English interface options, more language can be set according to user's request. All the parameters can be configured through the front face buttons or use programmable interface by RS485 or USB to adjust via PC.

2. Main Features

GM70CK has CAN port, built-in J1939 protocol, alarm protection function and USB communication port, RS485 communication port, MODBUS communication protocol compatibility, and air compressor related parameter measurement, which is dedicated for diesel driven air compressor.

- ◆ Dual core 32bit high performance single chip microcomputer.
- 4.3inch TFT colorful big screen LCD, Available in 3 languages, user's language set if necessary.
- ◆ Indicator and number display through UI surface.
- Acrylic material is adapted to protect the screen.
- Silicone panels;
- USB Port: parameters can be set even without power through USD port to monitor in real time.
- With RS485 communication port, can achieve "Three Remote" functions via MODBUS protocol.
- Standard CAN communication port, built-in J1939 protocol.
- ◆ Various kinds of parameters display.
- ◆ Input/output function, status can be shown directly.
- More categories of surface setting.
- Protection countdown function;
- ♦ Real time clock inside ;which can set the maintenance time or date.
- The black box function can save the relevant parameters of the unit when the fault alarm occurs in real time, and it is convenient to find the cause of the fault.
- Totally 3 relay's output, among which 3 relay output can be self-configurable, each relay can be set with multiple functions, besides, there are 2 groups as noncontact terminals.
- ♦ With 4 switches input, can be set with multiple functions.
- 6 sensor simulation input connectors, 1/2/3/4Configurable sensor compatible R/U/I sensor type; various kinds of units can be set.
- ♦ Sensor can be self-defined by front face button or PC software.
- Standard water-proof rubber gasket. The waterproof can reach IP54.
- Module design: All the connections are adapted with European connectors so that installation, connection, repair and replacement can be more easily.
- ◆ Limited time use function.

3. Parameters Display

- engine RPM
- engine oil pressure
- engine water temperature



- engine oil temperature
- engine fuel level
- engine battery voltage
- Air compressor related parameters
- ECU related parameters
- 4 switches input status display
- Output status display of 3 relays
- Cumulative number of startups
- Total number of alarms
- Total Crank times
- Current running time
- Total running time
- Maintenance notice

4. Protection

- Over speed
- Under speed
- Low oil pressure
- High water temperature
- High oil temperature
- Low oil level
- Low water level alarm
- External instant alarm
- Low coolant level switch warning
- Sensor Open
- Maintenance expire
- Air compressor related alarms
- ECU alarm failure
- ECU communication Failure
- External shutdown alarm

5. Parameters

Options	Parameters	
Working voltage	DC8V36V Continuous	
Bower consumption	Standby:24V:MAX 1W	
Power consumption	Working:24V:MAX 3W	
MAX Accumulating Time	99999.9Hours (Min Store time:6min)	
AUX. Output 1	Max 5Amp DC+VE Supply voltage	
AUX. Output 2	250V//5 AMD Non contact normally Open/Closed cutnut	
AUX. Output 3	250V/5 AMP Non-contact normally Open/Closed output	
AUX. Input	Available if connecting with Battery -	
Working condition	-25-65°C	
Storage condition	-40-85°C	
Protection Level	IP54:when waterproof rubber gasket is added between	
	meter and its panel	
	Apply AC1.5kV voltage between high voltage terminal	
Insulation strength	and low voltage terminal; The leakage current is not	
	more than 3mA within 1min.	
Overall dimension	175mm*128mm*39mm	
Panel cutout	152mm*112mm	

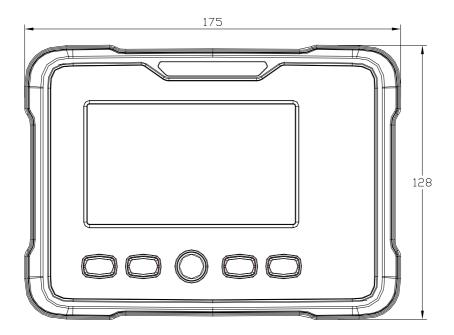


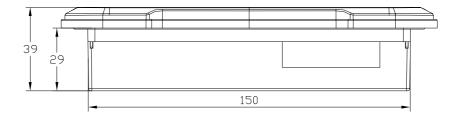
Weight

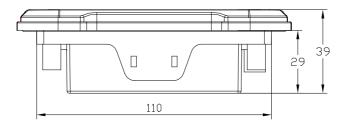
0.5Kg

6. Overall Dimension and Wiring Diagram

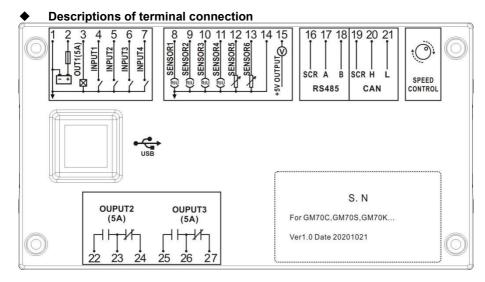
Overall Dimension:









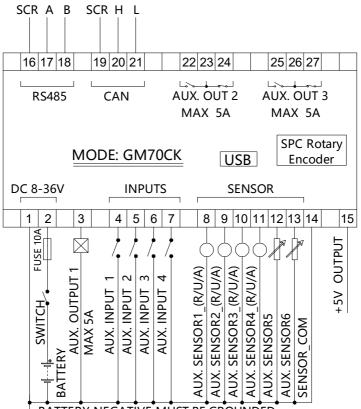


No.	Function	Description	Cable cross sectional area
1	Battery Negative Input B-	meter power supply input B	1.5mm ²
2	Battery Negative Input B+	meter power supply input B+.	1.5mm ²
3	Aux. Output 1	Active output, Max 5Amp.	1.5mm2
4	Aux. Input 1		1.0mm2
5	Aux. Input 2	The grounding is valid according to the	1.0mm2
6	Aux. Input 3	function selection switch input.	1.0mm2
7	Aux. Input 4		1.0mm2
8	Aux. Sensor 1	Sensor input types can be configured as:	1.0mm2
9	Aux. Sensor 2	disabled, oil pressure, water temperature, oil	1.0mm2
10	Aux. Sensor 3	temperature, cylinder temperature, oil level.	1.0mm2
11	Aux. Sensor 4	Aux. Sensor 1/2/3/4 compatible with Voltage	1.0mm2
12	Aux. Sensor 5	/Current/Resistance.	1.0mm2
13	Aux. Sensor 6	Sensor 5/6 is a resistive sensor;	1.0mm2
14	Common GND	Connect the battery negative or outer casing.	1.5mm2
15	5V B+	5V power output, max 50mA	1.0mm2
16	RS485_SCR		1.0mm2
17	RS485_A	A 120 Ω shielded wire and good grounding are recommended.	1.0mm2
18	RS485_B		1.0mm2
19	CAN_SCR	Impedance-120 Ω shielding wire is	1.0mm2
20	CAN_H	recommended, its single-end connect with	1.0mm2
21	CAN_L	ground.	1.0mm2
22	Aux. Normally Open	Non-contact normally opened/closed output	1.5mm2



23	Output 2	СОМ	Max 250V/5Amp.	1.5mm2
24		Normally Close		1.5mm2
25	A	Normally Open		1.5mm2
26	Aux. Output 3	COM	Non-contact normally opened/closed output Max 250V/5Amp.	1.5mm2
27	Output 5	Normally Close		1.5mm2
	SPC Rotary Encoder		5-position terminal is connected to the rotary	
			encoder control board.	
	USB-B			

GM70CK Typical Wiring Diagram



E BATTERY NEGATIVE MUST BE GROUNDED REMARK:

1.No. 14 common sensor lines must be securely attached to the vicinity of the sensor body.

2.To ensure reliable operation of the module and the measuring accuracy, power lines as much as possible and do not share power cable crude and other devices.

Note: Please don't move battery during running status or it may cause the meter broken!

7. Installation instruction

MCBAY

- The meter is fixed by two special fixing members and screws, and the screws of the metal fasteners cannot be too tight.
- ◆ Panel Cutout: W152mm*H112mm.

	152 mm	
112 mm		
112		
<u> </u>		

Note: If the meter is installed directly in the gen set shell or other fluctuated equipment, the rubber pad must be installed.

Battery Voltage Input

GM70CK meter is suitable for 8-36V DC battery voltage. Battery negative must be reliably connected to the enclosure of the engine. The meter power supply B+ and B-must be connected to battery positive and negative, and the wire size must not be less than 1.5mm².

In case of floating charger connect charger output to battery positive and negative directly, then, connect battery positive and negative poles to meter positive and negative power supply.

Output and relay expansion

Note: All outputs of the meter are relay contacts. The maximum current capacity is described in the "Parameters" in this manual. Please use it in the relay current capacity. If an extended relay is needed, add a continuous current diode (when the extended relay coil is DC) or a resistance-capacitance loop (when the extended relay coil is AC) to both ends of the coil to prevent interference with the meter or other equipment.

Withstanding voltage test

LISIF withstanding voltage test is conducted after the meter has already been installed onto the control panel, please unplug all meter terminal connections in order to prevent high voltage from damaging it.



8. Panel and display



9. Key Function Description

KEYS	NAME	Main Function
PROG	Setting	 Press "PROG" for 3 sec to enter the setting menu; The meter cyclically switches working modes: meter mode, constant speed mode and variable speed control mode; Under edition mode,Press "PROG" for 3 sec to save and exit setting menu;
	Left	 ♦ Under display mode, pressing this key to turn left page. ♦ Under edition mode, Press this key to return to the previous menu; ♦ Exit the setting mode, press this key to save and exit
()	Right	 ♦ Under display mode, pressing this key to turn right page. ♦ Under edition mode, pressing this key to move the digit.
	Up	 Under constant speed mode, switch to rated operating speed. Under variable speed control mode, increase speed value. Under edition mode, pressing this key to move the digit or increase the numbers.
	Down	 Under constant speed mode, switch to rated idle speed; Under variable speed control mode, decrease speed value; Under edition mode, pressing this key to move the digit or decrease the numbers.

Alarm records checking

GM70CK meter can save 50 group of alarm records which contains the alarm record data includes detailed data such as alarm time, engine parameters, input and output status.etc.

How to check the alarm records:

1)Enter alarm record page: under stop mode, Press """" for 3 sec to enter the setting menu.

2) select into alarm records page;

3)Press to turn upper digit and press to turn lower digit in order to

choose the record you need. Press ereor or to confirm the record and come into history records checking page.

4)Press to turn lower records under records checking page. Press to

turn upper records and press to revert back to alarm history records page. 5)Exit from records page: In the history records page and checking page, press

to exit

This meter has three modes

1) meter mode:

Display engine related parameters through CAN port;

2) Constant speed mode:

Display the relevant parameters of the engine through the CAN port, the meter can control the engine to work at a fixed speed, and the idle speed and high speed of the engine can be switched through the panel buttons and external switches;

3) variable speed control mode:

The relevant parameters of the engine are displayed through the CAN port, and the meter can control the engine speed. The engine can be adjusted to work at a specified speed through the panel buttons and the external knob to realize the speed control function:

Notices in Starting Process

Note : Within the safety delay, only respond to immediately to external shutdown and over speed, other sensors and other alarms will not respond;

10. Warnings and Shutdown Alarms

All warning and fault alarm functions need to turn on the meter alarm function, otherwise the alarm is invalid.

Warnings

Notes: Warning is a non-serious failure state, which will not harm the unit system for the time being. It only reminds operators to pay attention to the situation that does not meet the requirements and solve it in time to ensure the continuous operation of the system. When the warning occurs, the unit does not stop. Once the fault is removed, the warning is automatically canceled.

Over Speed Warning

When the meter detects that the engine speed is higher than "Over speed warning", Then start warning delay and the duration (over speed warning delay) have not returned to normal, the warning of over speed is reported. "WARNING" lights will light up, engine will not stop, displays " Over speed " on the current fault screen.

Under Speed Warning

When the meter detects that the engine speed is lower than "**Under speed warning**", Then start warning delay and the duration (under speed warning delay) have not returned to normal, the warning of under speed is reported. "**WARNING**" lights will light up, engine will not stop, displays "**Under speed** " on the current fault screen.

Low Oil Pressure Sensor Warning

When the meter detects that the Oil Pressure value is lower than the **"Low Oil Pressure warning**", Then start warning delay and the duration (low oil pressure alarm delay) have not returned to normal, the warning of low oil pressure warning is reported. **"WARNING"** lights will light up, engine will not stop, displays **"Low OP warning"** on the current fault screen.

High Coolant temperature sensor warning

When the meter detects that the coolant temperature value is higher than the "High coolant temperature warning", Then start warning delay and the duration (high coolant temperature alarm delay) have not returned to normal, the warning of high coolant temperature warning is reported. "WARNING" lights will light up, engine will not stop, displays "High WT warning" on the current fault screen.

High oil temperature sensor warning

When the meter detects that the oil temperature value is higher than the "High oil temperature warning", Then start warning delay and the duration (high oil temperature sensor alarm delay) have not returned to normal, the warning of high oil temperature warning is reported. "WARNING" lights will light up, engine will not stop, displays "High OT warning " on the current fault screen.

Low fuel level sensor warning

When the meter detects that the fuel level value is lower than the **"Low fuel level warning"**, Then start warning delay and the duration (low fuel level sensor alarm delay) have not returned to normal, the warning of Low fuel level warning is reported. **"WARNING"** lights will light up, engine will not stop, displays **"Low fuel level"** on the current fault screen.

Low fuel level switch warning

When the meter detects that the programmable input "Low fuel level warning input" switch is active, it starts warning delay and lasts for normal alarm delay. When the "Low fuel level warning input" switch is enabled, the engine low fuel level switch warning is reported. "WARNING" lights will light up, engine will not stop, displays "Low Fuel L warn" on the current fault screen.

Low water level switch warning

When the meter detects that the programmable input "Low water level warning input" switch is active, it starts warning delay and lasts for normal alarm delay. When the "Low water level warning input" switch is enabled, the engine low water level switch warning is reported. "WARNING" lights will light up, engine will not stop,

displays "Low water L warn" on the current fault screen.

Low oil level switch warning

When the meter detects that the programmable input "Low oil level warning input" switch is active, it starts warning delay and lasts for normal alarm delay. When the "Low oil level warning input" switch is enabled, the engine low oil level switch warning is reported. "WARNING" lights will light up, engine will not stop, displays "Low oil level" on the current fault screen.

External instant warning

When the meter detects that the programmable input "External instant warning input" switch is active, it starts warning delay and lasts for normal alarm delay. When the "External instant warning input" switch is enabled, the warning is reported. "WARNING" lights will light up, engine will not stop, displays "Instant warn" on the current fault screen.

Exhaust temperature Sensor disconnected warning

When the meter parameter "Action if Exhaust temperature Sensor sensor disconnected" is set to "warning", When the exhaust temperature sensor is detected to be disconnected, Then start warning delay and the duration (normal alarm delay) have not returned to normal, the warning of exhaust temperature sensor disconnected warning is reported. "WARNING" lights will light up, engine will not stop, displays "Exhaust Temp. open" on the current fault screen.

Coolant temperature sensor disconnected warning

When the meter parameter "Action if Coolant temperature sensor disconnected" is set to "warning", when the coolant temperature sensor is detected to be disconnected, Then start warning delay and the duration (normal alarm delay) have not returned to normal, the warning of coolant temperature sensor disconnected warning is reported. "WARNING" lights will light up, engine will not stop, displays "Coolant Temp. open" on the current fault screen.

Exhaust pressure Sensor disconnected warning

When the meter parameter "Action if Exhaust pressure sensor disconnected" is set to "warning", When the exhaust pressure sensor is detected to be disconnected, Then start warning delay and the duration (normal alarm delay) have not returned to normal, the warning of exhaust pressure sensor disconnected warning is reported. "WARNING" lights will light up, engine will not stop, displays "Exhaust Press. open" on the current fault screen.

Intake pressure Sensor disconnected warning

When the meter parameter "Action if Intake pressure sensor disconnected" is set to "warning", When the Intake pressure sensor is detected to be disconnected, Then start warning delay and the duration (normal alarm delay) have not returned to normal, the warning of Intake pressure sensor disconnected warning is reported. "WARNING" lights will light up, engine will not stop, displays "Intake pressure open" on the current fault screen.

Primary pressure Sensor disconnected warning

When the meter parameter "Action if Primary pressure sensor disconnected" is set to "warning", When the primary pressure sensor is detected to be disconnected, Then start warning delay and the duration (normal alarm delay) have not returned to

normal, the warning of primary pressure sensor disconnected warning is reported. "WARNING" lights will light up, engine will not stop, displays "1st pressure open" on the current fault screen.

Secondary pressure Sensor disconnected warning

When the meter parameter "Action if Secondary pressure sensor disconnected" is set to "warning", When the secondary pressure sensor is detected to be disconnected, Then start warning delay and the duration (normal alarm delay) have not returned to normal, the warning of secondary pressure sensor disconnected warning is reported. "WARNING" lights will light up, engine will not stop, displays "2nd pressure open" on the current fault screen.

System pressure Sensor disconnected warning

When the meter parameter "Action if System pressure sensor disconnected" is set to "warning", when the system pressure sensor is detected to be disconnected, Then start warning delay and the duration (normal alarm delay) have not returned to normal, the warning of system pressure sensor disconnected warning is reported. "WARNING" lights will light up, engine will not stop, displays "System pressure open" on the current fault screen.

Oil / Filter expiration warning

When the meter parameter "**Oil / Filter expiration**" is set to "**warning**", when the oil / filter to maintenance is detected as "0" or oil / filter maintenance date less than current date, then start warning delay and the duration (normal alarm delay), the warning of maintenance expiration is reported. "**WARNING**" lights on, without stopping the engine, and displays "**Oil / Filter expired**" on the LCD screen.

Air filter expiration warning

When the meter parameter "Air filter expiration" is set to "warning", when the air filter to maintenance is detected as "0" or air filter maintenance date less than current date, then start warning delay and the duration (normal alarm delay), the warning of maintenance expiration is reported. "WARNING" lights on, without stopping the engine, and displays "Air filter expired" on the LCD screen.

Fuel filter expiration warning

When the meter parameter "Fuel filter expiration" is set to "warning", when the fuel filter to maintenance is detected as "0" or fuel filter maintenance date less than current date, then start warning delay and the duration (normal alarm delay), the warning of maintenance expiration is reported. "WARNING" lights on, without stopping the engine, and displays "Fuel filter expired" on the LCD screen.

ECU warning

When the meter detects the warning information of ECU, Then start warning delay and the duration (normal alarm delay) have not returned to normal, the warning of ECU warning is reported. **"WARNING"** lights will light up, engine will not stop, displays **"ECU warning"** on the current fault screen.

ECU Communication Failure Warning

When the meter parameter "CAN failure" is set to "warning", and meter does not receive any message sent by ECU. It started to delay and lasted for some time (normal alarm delay), but still did not receive the message from ECU, the warning of

ECU faults warning is reported. "WARNING" lights will light up, engine will not stop, displays "ECU comms. fail" on the current fault screen.

Over battery voltage warning

When the meter detects that the battery voltage is over than the "**Over battery** voltage warning", Then start warning delay and the duration (over battery voltage alarm delay) have not returned to normal, the warning of over battery voltage warning is reported. "WARNING" lights will light up, engine will not stop, displays "**Over BATT** volt" on the current fault screen.

Under battery voltage warning

When the meter detects that the battery voltage is lower than the "Under battery voltage warning", Then start warning delay and the duration (under battery voltage alarm delay) have not returned to normal, the warning of under battery voltage warning is reported. "WARNING" lights will light up, engine will not stop, displays "Under BATT volt" on the current fault screen.

Shutdown Alarms

Warning: Shutdown failure will immediately lock the system and stop the operation of the unit. Only after the failure is eliminated and the power is reset, the meter can be operated.

Notes:When the shutdown alarm failure occurs, the "ALARM" lights will light up and the unit automatically stops.(Turn on the meter alarm function, otherwise the alarm is invalid, and configure the alarm output time at the same time)

Over Speed Alarm

When the meter detects that the engine speed is higher than "Over speed alarm", Then start alarm delay and the duration (over speed alarm delay), the alarm of over speed is reported. "ALARM" lights will light up, engine stops running, and displays " Over speed " on the current fault screen.

Under Speed Alarm

When the meter detects that the engine speed is under than **"Under speed alarm**", Then start alarm delay and the duration (under speed alarm delay) the alarm of under speed is reported. **"ALARM**" lights will light up, engine stops running, and displays "**Under speed** " on the current fault screen.

Low Oil Pressure Sensor Alarm

When the meter detects that the engine Oil Pressure is lower than "Low oil pressure alarm", Then start alarm delay and the duration (normal alarm delay) have not returned to normal, the alarm of low oil pressure is reported. "ALARM" lights will light up, engine stops running, and displays "Low OP alarm" on the current fault screen.

High coolant temperature sensor alarm

When the meter detects that the coolant temperature value is higher than the "High coolant temperature alarm", Then start alarm delay and the duration (high coolant temperature sensor alarm delay) have not returned to normal, the alarm of high coolant temperature alarm is reported. "ALARM" lights will light up, engine stops

running, and displays "High WT alarm" on the current fault screen.

High oil temperature sensor alarm

When the meter detects that the oil temperature value is higher than the "High oil temperature alarm", Then start alarm delay and the duration (high oil temperature sensor alarm delay) have not returned to normal, the alarm of high oil temperature alarm is reported. "ALARM" lights will light up, engine stops running, and displays "High OT alarm" on the current fault screen.

Low fuel level sensor alarm

When the meter detects that the fuel level value is lower than the "Low fuel level alarm", Then start alarm delay and the duration (low fuel level sensor alarm delay) have not returned to normal, the alarm of Low fuel level alarm is reported. "ALARM" lights will light up, engine stops running, and displays "Low fuel level alarm" on the current fault screen.

Low fuel level switch alarm

When the meter detects that the programmable input "Low fuel level alarm input" switch is active, it starts alarm delay and lasts for normal alarm delay. when the "Low fuel level alarm input" switch is enabled, the engine low fuel level switch alarm is reported. "ALARM" lights will light up, engine stops running, and displays "Low fuel level-D" on the current fault screen.

Low water level switch alarm

When the meter detects that the programmable input "Low water level alarm input" switch is active, it starts alarm delay and lasts for normal alarm delay. when the "Low water level alarm input" switch is enabled, the engine low water level switch alarm is reported. "ALARM" lights will light up, engine stops running, and displays "Low water level" on the current fault screen.

Low oil level switch alarm

When the meter detects that the programmable input "Low oil level alarm input" switch is active, it starts alarm delay and lasts for normal alarm delay. When the "Low oil level alarm input" switch is enabled, the engine low oil level switch alarm is reported. "ALARM" lights will light up, engine stops running, and displays "Low oil level-D" on the current fault screen.

External instant alarm

When the meter detects that the **"External instant alarm input"** switch of the programmable input port is valid, the external instant started shutdown alarm delay is delayed for a period of time **"Normal alarm delay"** programmable input port **"External instant alarm input"** switch When it is valid, it will alarm, the public alarm light **"ALARM"** lights will light up, engine stops running, and display **"Instant alarm switch"** on the current fault screen.

OWS blocked alarm

When the meter detects that the **"OWS blocked alarm input"** switch of the programmable input port is valid, the OWS blocked started shutdown alarm delay is delayed for a period of time **"Normal alarm delay"** programmable input port **"OWS blocked alarm input"** switch when it is valid, it will alarm, the public alarm light

"ALARM" lights will light up, engine stops running, and display "OWS blocked alarm" on the current fault screen.

Air filter block alarm

When the meter detects that the "Air filter block alarm input" switch of the programmable input port is valid, the air filter block started shutdown alarm delay is delayed for a period of time "Normal alarm delay" programmable input port "Air filter block alarm input" switch when it is valid, it will alarm, the public alarm light "ALARM" lights will light up, engine stops running, and display "Air filter block" on the current fault screen.

Clogged oil filter alarm

When the meter detects that the "Clogged oil filter alarm input" switch of the programmable input port is valid, the clogged oil filter started shutdown alarm delay is delayed for a period of time "Normal alarm delay" programmable input port "Clogged oil filter alarm input" switch when it is valid, it will alarm, the public alarm light "ALARM" lights will light up, engine stops running, and display "Clogg oil filter" on the current fault screen.

Exhaust temperature sensor disconnected alarm

When the meter parameter "Action if Exhaust temperature sensor disconnected" is set to "alarm", When the exhaust temperature sensor is detected to be disconnected, Then start alarm delay and the duration (normal alarm delay) have not returned to normal, the alarm of Exhaust temperature sensor disconnected alarm is reported. "ALARM" lights will light up, engine stops running, displays "Exhaust Temp. open" on the current fault screen.

Low exhaust temperature alarm

When the meter detects that the exhaust temperature is lower than "exhaust temperature alarm", Then start alarm delay and the duration (exhaust temperature alarm delay) the alarm of exhaust temperature is reported. "ALARM" lights will light up, engine stops running, displays " Low exhaust Temp." on the current fault screen.

High exhaust temperature alarm

When the meter detects that the exhaust temperature is higher than "exhaust temperature alarm", Then start alarm delay and the duration (exhaust temperature alarm delay) the alarm of exhaust temperature is reported. "ALARM" lights will light up, engine stops running, displays " High exhaust Temp. " on the current fault screen.

Coolant temperature sensor disconnected alarm

When the meter parameter "Action if coolant temperature sensor disconnected" is set to "alarm", When the coolant temperature sensor is detected to be disconnected, Then start alarm delay and the duration (normal alarm delay) have not returned to normal, the alarm of coolant temperature sensor disconnected alarm is reported. "ALARM" lights will light up, engine stops running, displays "Coolant Temp. open" on the current fault screen.

Low coolant temperature alarm

When the meter detects that the coolant temperature is lower than "coolant temperature alarm", Then start alarm delay and the duration (coolant temperature

alarm delay) the alarm of coolant temperature is reported. "ALARM" lights will light up, engine stops running, displays "Low coolant Temp." on the current fault screen.

High coolant temperature alarm

When the meter detects that the coolant temperature is higher than "coolant temperature alarm", Then start alarm delay and the duration (coolant temperature alarm delay) the alarm of coolant temperature is reported. "ALARM" lights will light up, engine stops running, displays "High coolant Temp." on the current fault screen.

Exhaust pressure sensor disconnected alarm

When the meter parameter "Action if Exhaust pressure sensor disconnected" is set to "alarm", When the exhaust pressure sensor is detected to be disconnected, Then start alarm delay and the duration (normal alarm delay) have not returned to normal, the alarm of exhaust pressure sensor disconnected alarm is reported. "ALARM" lights will light up, engine stops running, displays "Exhaust Press. open" on the current fault screen.

Low exhaust pressure alarm

When the meter detects that the exhaust pressure is lower than **"exhaust pressure alarm**", Then start alarm delay and the duration (exhaust pressure alarm delay) the alarm of exhaust pressure is reported. **"ALARM**" lights will light up, engine stops running, displays **"Low exhaust Press."** on the current fault screen.

High exhaust pressure alarm

When the meter detects that the exhaust Press. is higher than "exhaust Press alarm", Then start alarm delay and the duration (exhaust press alarm delay) the alarm of exhaust press is reported. "ALARM" lights will light up, engine stops running, displays "High exhaust Press." on the current fault screen.

Intake pressure sensor disconnected alarm

When the meter parameter "Action if Intake pressure sensor disconnected" is set to "alarm", When the intake pressure sensor is detected to be disconnected, Then start alarm delay and the duration (normal alarm delay) have not returned to normal, the alarm of intake pressure sensor disconnected alarm is reported. "ALARM" lights will light up, engine stops running, displays "Intake pressure open" on the current fault screen.

Low intake pressure alarm

When the meter detects that the intake pressure is lower than "Intake pressure alarm", Then start alarm delay and the duration (intake pressure alarm delay) the alarm of intake pressure is reported. "ALARM" lights will light up, engine stops running, displays "Low Intake pressure " on the current fault screen.

High intake pressure alarm

When the meter detects that the intake pressure. is higher than "Intake pressure alarm", Then start alarm delay and the duration (intake pressure alarm delay) the alarm of intake pressure is reported. "ALARM" lights will light up, engine stops running, displays "High Intake pressure " on the current fault screen.

Primary pressure sensor disconnected alarm

When the meter parameter "Action if primary pressure sensor disconnected" is set to "alarm", When the primary pressure sensor is detected to be disconnected,

Then start alarm delay and the duration (Normal alarm delay) have not returned to normal, the alarm of primary pressure sensor disconnected alarm is reported. **"ALARM"** lights will light up, engine stops running, displays **"1st pressure open"** on the current fault screen.

Low primary pressure alarm

When the meter detects that the primary pressure is lower than **"primary pressure alarm**", Then start alarm delay and the duration (primary pressure alarm delay) the alarm of primary pressure is reported. **"ALARM**" lights will light up, engine stops running, displays **"Low 1st pressure**" on the current fault screen.

High primary pressure alarm

When the meter detects that the primary pressure. is higher than "**primary pressure** alarm", Then start alarm delay and the duration (primary pressure alarm delay) the alarm of primary pressure is reported. "**ALARM**" lights will light up, engine stops running, displays "**High 1st pressure** " on the current fault screen.

Secondary pressure sensor disconnected alarm

When the meter parameter "Action if secondary pressure sensor disconnected" is set to "alarm", When the secondary pressure sensor is detected to be disconnected, Then start alarm delay and the duration (Normal alarm delay) have not returned to normal, the alarm of secondary pressure sensor disconnected alarm is reported. "ALARM" lights will light up, engine stops running, displays "2nd pressure open" on the current fault screen.

Low secondary pressure alarm

When the meter detects that the secondary pressure is lower than "**secondary pressure alarm**", Then start alarm delay and the duration (secondary pressure alarm delay) the alarm of secondary pressure is reported. "**ALARM**" lights will light up, engine stops running, displays "**Low 2nd pressure** " on the current fault screen.

High secondary pressure alarm

When the meter detects that the secondary pressure is higher than "**secondary pressure alarm**", Then start alarm delay and the duration (secondary pressure alarm delay) the alarm of secondary pressure is reported. "**ALARM**" lights will light up, engine stops running, displays "**High 2nd pressure** " on the current fault screen.

System pressure sensor disconnected alarm

When the meter parameter "Action if system pressure sensor disconnected" is set to "alarm", When the system pressure sensor is detected to be disconnected, Then start alarm delay and the duration (Normal alarm delay) have not returned to normal, the alarm of system pressure sensor disconnected alarm is reported. "ALARM" lights will light up, engine stops running, displays "System pressure open" on the current fault screen.

Low system pressure alarm

When the meter detects that the system pressure is lower than "system pressure alarm", Then start alarm delay and the duration (system pressure alarm delay) the alarm of system pressure is reported. "ALARM" lights will light up, engine stops running, displays "Low system pressure " on the current fault screen.

High system pressure alarm

When the meter detects that the system pressure is higher than"system pressure alarm", Then start alarm delay and the duration (system pressure alarm delay) the alarm of system pressure is reported. "ALARM" lights will light up, engine stops running, displays "High system pressure " on the current fault screen.

Oil / Filter expiration alarm

When the meter parameter "**Oil / Filter expired**" is set to "**alarm**", when the Oil / filter expired to maintenance is detected as "0" or Oil/Filter maintenance date less than current date, then start alarm delay and the duration (normal alarm delay), the alarm of maintenance expiration is reported. "**ALARM**" lights on, engine stops running, and displays "**Oil / Filter expired**" on the LCD screen.

Air filter expiration alarm

When the meter parameter "Air filter expired" is set to "alarm", when the air filter expired to maintenance is detected as "0" or air filter maintenance date less than current date, then start alarm delay and the duration (normal alarm delay), the alarm of maintenance expiration is reported. "ALARM" lights on, engine stops running, and displays "Air filter expired" on the LCD screen.

Fuel filter expiration alarm

When the meter parameter "Fuel filter expired" is set to "alarm", when the fuel filter expired to maintenance is detected as "0" or fuel filter maintenance date less than current date, then start alarm delay and the duration (normal alarm delay), the alarm of maintenance expiration is reported. "ALARM" lights on, engine stops running, and displays "Fuel filter expired" on the LCD screen.

ECU stop alarm

When the meter detects the alarm information of ECU, Then start alarm delay and the duration (normal alarm delay) have not returned to normal, the alarm of ECU faults alarm is reported. **"ALARM**" lights will light up, engine stops running, displays **"ECU stop"** on the current fault screen.

ECU communication failure alarm

When the meter parameter "CAN failure" is set to "alarm", and meter does not receive any message sent by ECU. It started to delay and lasted for some time (normal alarm delay) but still did not receive the message from ECU, the alarm of ECU faults alarm is reported. "ALARM" lights will light up, engine stops running, displays "ECU comm. fail" on the current fault screen.

11. Parameters setting

Enter the edition page

Please set the parameters according to below steps:

1) In the stop mode, Press and hold the *proc* button for more than 3 seconds, to enter the setting menu interface;

2)Select the detailed parameter settings of the meter and press the ^{Rog} or key to enter the password interface;

3) The default factory password of the meter is "07623";



and add number 1, press to reduce number 1, press 4)Press turn the digit into right, press to save and return to the previous menu, press PROG once done. Then system comes into menu after confirmation of password setting. The screen will display error if password is wrong. The correct password should be put after pressing any button. 5) In the menu interface, press to move the cursor up. press the cursor down, press to enter the parameter viewing interface that needs to be set, and press to return to the previous menu; 6) In the parameter view interface, press to move the parameter up, press to move the parameter down, and press **V** to enter the modification interface: to add number 1, press to reduce number 1, press 7)Press turn the digit into right, press ever once done. If the parameters setting is in the valid setting range, then it can be saved, if not, it can't be saved. 8) Press the "We for more than 3 seconds without releasing it or keep to exit the parameter setting interface and save the parameter pressing setting.

9)At any position in the setting mode, press **S** to return to the previous menu, and return to the menu level by level.

Revert back to default: put password "97011" when coming into parameters setting, then all the parameters can be set as defaults.

Note: If you exit the parameter setting interface in any way after setting the parameters, the parameters will be saved!

Parameter list.

	i) basic settings			
No	Parameter	Range (default)	Notes	
1	Language	0-English 1- <i>简体中文</i> 2-繁体中文	Language option.	
2	meter working mode	0-Meter 1-Constant 2-Speed C. 3-Constant/ Speed C. 4-Meter/ Constant/Speed C.	meter working mode.	
3	Rated idle speed value	500-4500RPM (900RPM)	Set the engine speed when idling.	



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4	Rated operating	500-4500RPM	Choose the meter range and calculate the alarm
5	speed Maximum speed	(1500RPM) 500-4500RPM	value. Set the maximum speed for engine speed
Ľ	value	(2500RPM)	control.
6	Speed increase or decrease step	1-200RPM (50RPM)	The step length of the speed increase when the " " " " " " " " " " " " " " " " " " "
7	Clutch disconnect speed	0-4500RPM (900RPM)	When the speed value is higher than this value, the clutch relay outputs.
8	Clutch speed	0-4500RPM (950RPM)	When the speed value is less than this value, the clutch relay is disconnected.
9	Rated BATT voltage	8.0-36.0V (24.0V)	Standard for detecting of over/under voltage of battery.
10	Crank dis on OP	0-400kpa (200kpa)	When the engine oil pressure is over the condition value, then system regards it as crank success, motor escaped.
11	Crank dis on RPM	200-1000RPM (600RPM)	Rated RPM multiplying by this value is regarded as crank success condition. When the RPM is over the condition value, then system regards it as crank success, motor escaped.
12	Safety delay	1.0-60.0s (10.0s)	Delay time for external shutdown alarm and overspeed alarm.
13	Emergency delay	0-10.0s (1.5s)	Emergency and over frequency alarm delay.
14	Normal fault delay	2.0-20.0s (5.0s)	The alarm delay except for emergency stop and over frequency.
15	Alarm output time	0-120S (30S)	Set the alarm relay output action. 0S: The alarm relay does not output when alarming; 120S: The alarm relay always outputs when alarming.
16	Fuel level sensor type	0: Disable 1:Self-define resistance curve 2: 0-100Ω 3: 100-0Ω 4: 0-107Ω 5: 107-0Ω 6: 0-180Ω 7: 180-0Ω 8: 180-10Ω 9: 10-180Ω 10: 120-10Ω 11: 10-120Ω 12: 90-0Ω 13: 0-90Ω 14: 0-30Ω 15: 73-10Ω 16: 240-33Ω 17: 33-100Ω 18: 0-200Ω	If the sensor used by the user is not the commonly used type, it can be User-defined.



		19: 200-0Ω	
17	Fuel level open circuit action	Disable Warn Alarm and stop	Action if Fuel level sensor disconnected.
18	Temperature/press ure unit	°C/KPA °C/BAR °C/PSI F/KPA F/BAR F/PSI	Sensor display unit.
19	Set password	00000-65535 (07623)	Change the password.

2) Air compressor settings (Only GM70CKK available)

No	Parameter	Range (<i>defaults</i>)	Notes
	AUX. SENSOR 1	2:IAT Sensor	0: Disable
·	(Functional of		1: Fuel level sensor
	PIN 8)		2: IAT Sensor
	AUX. SENSOR 2		3: Coolant T Sensor
2	(Functional of	3:Coolant T Sensor	4: Exhaust Pre Sensor
2	PIN 9)	S.Coolant i Sensor	5: Intake Pre Sensor
	AUX. SENSOR 3		6: 1st Pre. Sensor
3	(Functional of	4:Exhaust Pre Sensor	7: 2nd Pre. Sensor
3	PIN 10	4:Exhaust Pre Sensor	8: 3rd Pre. Sensor
	AUX. SENSOR 4		Aux. Sensor 1/2/3/4 compatible with
	(Functional of	Selectados Des Osesson	Voltage /Current/Resistance.
4		5:Intake Pre Sensor	Sensor 5/6 is a resistive sensor;
	PIN 11)		-
	AUX. SENSOR 5		
5	(Functional of	0:Disable	
	PIN 12)		
	AUX. SENSOR 6		
6	(Functional of	0:Disable	
	PIN 13)		
Exh	aust temperature		
		0.Disable	
		1.Self-define RES	
		2.Standby	
7	Exhaust	3.Standby	Select the type of exhaust temperature
	temperature type		sensor.
		5.MEBAY-001B	
		6. PT100	
	Exhaust	7.MEBAY-Mier	
	temperature	0-Disable	Action if Water temperature sensor
8	open circuit	1-Warn	disconnected.
	action	2-Alarm and stop	
	Low exhaust		When the exhaust gas temperature is
9	temperature	0-1000°C (0 °C)	lower than this value, the alarm delay
		•	



	alarm		starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If it is higher than the alarm value within the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the minimum value, this alarm is disabled.
	High exhaust temperature alarm	0-1000℃ (110 ℃)	When the exhaust gas temperature is higher than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If the temperature is lower than the alarm value during the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the maximum value, this alarm is disabled.
Coc	plant temperature s	sensor settings	
111	Coolant temperature type	0.Disable 1.Self-define RES 2.Standby 3.Standby 4.VDO 40-120℃ 5.MEBAY-001B 6. PT100 7.MEBAY-Mier	Select the type of coolant temperature sensor.
12	Coolant open circuit action	0-Disable 1-Warn 2-Alarm and stop	Coolant temperature sensor open circuit fault action mode.
13	Low coolant alarm	0-1000℃ <i>(0℃</i>)	When the coolant temperature is lower than this value, the alarm delay starts and continues for a period of time (general failure delay) and the alarm is not less than the alarm value. If it is higher than the alarm value within the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the minimum value, this alarm is disabled.
14	Coolant high alarm	0-1000℃ (95 ℃)	When the coolant temperature is higher than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If the temperature is lower than the alarm value during the delay, it is considered as a normal fluctuation. This value will only be



			induced after the second states and shall be
			judged after the safety delay ends. When set to the maximum value, this alarm is disabled.
Exh	aust pressure ser	sor settings	
15	Exhaust pressure type	0.Disable 1. Self-define RES 2. 4-20mA current type 3. 0-5V voltage type 4. 0.5-4.5V voltage type 5. VDO0-10BAR 6. MEBAY-003B	Select the type of exhaust pressure sensor.
16	Exhaust pressure open circuit action	0-Disable 1-Warn 2-Alarm and stop	Exhaust pressure sensor open circuit failure action mode.
17	Exhaust pressure range	0-60.0MPa (1.0MPa)	Set the upper limit of the sensor range.
18	Low exhaust pressure alarm	0-60.0MPa (0MPa)	When the exhaust pressure is lower than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If it is higher than the alarm value within the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the minimum value, this alarm is disabled.
19	High exhaust pressure alarm	0-60.0MPa (1.0MPa)	When the exhaust pressure is higher than this value, the alarm delay starts and continues for a period of time (general failure delay) but is not less than the alarm value, then the alarm starts. If the temperature is lower than the alarm value during the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the maximum value, this alarm is disabled.
Inta	ke pressure sense		
	Intake pressure type	0.Disable 1. Self-define RES 2. 4-20mA current type 3. 0-5V voltage type 4. 0.5-4.5V voltage type 5. VDO0-10BAR 6. MEBAY-003B	Select the type of intake pressure sensor.
	Intake pressure open circuit action	0-Disable 1-Warn 2-Alarm and stop	The intake pressure sensor open circuit fault action mode.
22	Intake pressure range	0-60.0MPa (1.0MPa)	Set the upper limit of the sensor range.



23	Low intake pressure alarm	0-60.0MPa (0MPa)	When the intake pressure is lower than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If it is higher than the alarm value within the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the minimum value, this alarm is disabled.
	High intake pressure alarm	0-60.0MPa (1.0MPa)	When the intake pressure is higher than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If the temperature is lower than the alarm value during the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the maximum value, this alarm is disabled.
Prir	nary pressure sen		
25	Primary pressure type	0.Disable 1. Self-define RES 2. 4-20mA current type 3. 0-5V voltage type 4. 0.5-4.5V voltage type 5. VDO0-10BAR 6. MEBAY-003B	Select the type of primary pressure sensor.
26	Primary pressure open circuit action	0-Disable 1-Warn 2-Alarm and stop	The primary pressure sensor open circuit fault action mode.
27	Primary pressure range	0-60.0MPa (1.0MPa)	Set the upper limit of the sensor range.
28	Low primary pressure alarm	0-60.0MPa (0MPa)	When the primary pressure is lower than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If it is higher than the alarm value within the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the minimum value, this alarm is disabled.
29	High primary pressure alarm	0-60.0MPa (1.0MPa)	When the primary pressure is higher than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If the temperature is lower than the alarm value



			during the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the maximum value, this alarm is disabled.
Sec	ondary pressure s	sensor settings	1
30	Secondary pressure type	0.Disable 1. Self-define RES 2. 4-20mA current type 3. 0-5V voltage type 4. 0.5-4.5V voltage type 5. VDO0-10BAR 6. MEBAY-003B	Select the type of secondary pressure sensor.
	Secondary pressure open circuit action	0-Disable 1-Warn 2-Alarm and stop	The action mode of the secondary pressure sensor open circuit failure.
32	Secondary pressure range	0-60.0MPa (1.0MPa)	Set the upper limit of the sensor range.
33	Low secondary pressure alarm	0-60.0MPa (0MPa)	When the secondary pressure is lower than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If it is higher than the alarm value within the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the minimum value, this alarm is disabled.
	High secondary pressure alarm	0-60.0MPa (1.0MPa)	When the secondary pressure is higher than this value, the alarm delay starts and continues for a period of time (general failure delay) but is still not less than the alarm value, then the alarm starts. If the temperature is lower than the alarm value during the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the maximum value, this alarm is disabled.
Sys	tem pressure sens		
	System pressure type	0.Disable 1. Self-define RES 2. 4-20mA current type 3. 0-5V voltage type 4. 0.5-4.5V voltage type 5. VDO0-10BAR 6. MEBAY-003B	Select the type of system pressure sensor.
36	System pressure open circuit action	0-Disable 1-Warn 2-Alarm and stop	The system pressure sensor open circuit fault action mode.



37	System pressure range	0-60.0MPa (1.0MPa)	Set the upper limit of the sensor range.
38	Low system pressure alarm	0-60.0MPa (0MPa)	When the system pressure is lower than this value, the alarm delay starts and continues for a period of time (generally fault delay) and is still not less than the alarm value, then the alarm starts. If it is higher than the alarm value within the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the minimum value, this alarm is disabled.
39	High system pressure alarm	0-60.0MPa (1.0MPa)	When the system pressure is higher than this value, the alarm delay starts and continues for a period of time (general failure delay) and is still not less than the alarm value, then the alarm starts. If the temperature is lower than the alarm value during the delay, it is considered as a normal fluctuation. This value will only be judged after the safety delay ends. When set to the maximum value, this alarm is disabled.

3)CAN communication

	3)CAN communication				
No	Parameter	Range (defaults)	Notes		
1	CAN protocol type	 0. J1939-C Speed Con. 1. J1939-C GTSC1 2. J1939-C BOSCH 3. J1939-C Yuchai 4. J1939-C Weichai 5. J1939-C YuchaiLMB 6. J1939-C DEUTZ EMR2-2012 7. J1939-C DEUTZ EMR3 8. J1939-C QSZ13 9. J1939-C DEUTZ EMR4 10. J1939-C DEUTZ EMR2-2001 	CAN communication protocol selection. When the corresponding communication protocol is selected, the engine parameters such as speed, oil pressure, and water temperature displayed by the meter all come from ECU data.The speed control function can only be effective when the ECU opens the speed control authority.		
2	ECU comm. fail	0-Disable 1-Warn 2-Alarm and stop	ECU communication failure alarm action.		
3	ECU warning enable	0. Disable 1. Enable	ECU warnings enable.		
4	ECU alarm function	<i>0. Disable no SPN</i> 1. Disable alarm SPN 2. Enable alarm SPN	When the ECU has an alarm failure, if set to 0, it will not respond to the alarm and stop without displaying the alarm code; set to 1 to not respond to the alarm and stop but display the alarm code normally; set to 2 to respond to the alarm and stop and display		



			the alarm code.
5	ECU alarm code shielding	0000000	A total of 10 groups of alarm codes can be entered, and the meter will no longer respond and display the entered alarm codes.

4)Engine alarm setting

No	Parameter	Range (default)	Notes
1	meter alarm function enable	0. Disable 1.Enable	When set to 0, low fuel level, switch input alarm indication and output are prohibited.
2	Over speed warning	0-200% (107%)	Rated RPM multiplying by this value is regarded as over speed warning value. When the RPM is higher than the warning value and comes into over speed delay but still higher, then over speed warns. if the value is set as 200, then the over speed alarm is disabled.
3	Engine over speed alarm	0-200% (114%)	Rated RPM multiplying by this value is regarded as over speed alarm value. When the RPM is higher than the alarm value and comes into over speed delay but still higher (emergency faults delay), then over speed alarms. if the value is set as 200, then the over speed alarm is disabled.
4	Under speed warning	0-200% (0%)	Rated RPM multiplying by this value is regarded as under speed warning value. When the RPM is lower than the warning value and comes into under speed delay but still lower (normal warning delay), then under speed warns. if the value is set as 0, then the over speed alarm is disabled.
5	Engine under speed alarm	0-200% (0%)	Rated RPM multiplying by this value is regarded as under speed alarm value. When the RPM is lower than the alarm value and comes into under speed delay but still lower (normal faults delay), then under speed alarms. if the value is set as 0, then the under speed alarm is disabled.
6	Low OP warning	0-999kpa (180kpa)	When the oil pressure is lower than the warning value and comes into low oil pressure delay but still lower (normal faults delay), then low oil pressure warning. if the value is set as 0, then the under speed warning is disabled.
7	Low OP alarm	0-999kpa (103kpa)	When the oil pressure is lower than the alarm value and comes into low oil pressure delay but still lower (normal faults delay), then low oil pressure alarms. if the value is set as 0, then the under speed alarm is disabled.
8	High WT warning	20-200°C (95<i>°C</i>)	When the water temperature is higher than the warning value and comes into high temperature delay but still higher (normal faults delay), then high temperature



			warning. if the value is set as 200, then the high
9	High WT alarm value	20-200℃ (98℃)	temperature warning is disabled. When the water temperature is higher than the alarm value and comes into high temperature delay but still higher (normal faults delay), then high temperature alarms. if the value is set as 200, then the high temperature alarm is disabled.
10	High OT warning	20-200°C (95<i>°C</i>)	When the oil temperature value of the external oil temperature sensor is greater than this value, the high oil temperature warning delay starts and continues for a period of time (general failure delay) and is still not less than the high oil temperature warning value, then the high temperature oil warning is issued. When the oil temperature value is less than this value, the warning is released. When set to 200, high oil temperature warning is disabled.
11	High OT alarm value	20-200°C (100°C)	When the oil temperature value of the external oil temperature sensor is greater than this value, the high oil temperature delay starts and continues for a period of time (general failure delay) but is still not less than this value, then the high oil temperature alarms and stops. If the oil temperature drops less than the "high oil temperature alarm value" in the "general failure delay", it is considered that the engine fluctuates normally, and this value is only judged after the safety delay ends. When set to 200, the high oil temperature alarm is disabled.
12	Low fuel warning	0-100% (20%)	When the fuel level is lower than the value and comes into low fuel level warning delay but still lower (normal warning delay), then low fuel level warns. If it is higher than the value then warning clears. If the value is set as 0, then the low fuel level warning is disabled.
13	Low fuel level alarm	0-100% (0%)	When the fuel level is lower than the alarm value and comes into low fuel level delay but still lower (normal faults delay), then low fuel level alarms. if the value is set as 0, then the low fuel level alarm is disabled.
14	Over battery warning	0-200% (135%)	Rated battery voltage multiplying by this value is regarded as over battery voltage warning value. When the battery input is higher than the warning value and comes into over battery voltage delay but still higher (normal faults delay), then over battery voltage warns. if the value is set as 200, then the over battery voltage is disabled.
15	Low battery warning	0-200% (67%)	Rated battery voltage multiplying by this value is regarded as under battery voltage warn value. When the battery input is lower than the warning value and comes into under battery voltage delay but still lower (normal faults delay), then under battery voltage warns. if the value is set as 0, then the under battery voltage is disabled.



5)Input/Output setting

No	Parameters	Range <i>(defaults)</i>	Notes
	AUX.	Kangolaciaanoj	0. Disable.
1	OUTPUT 1	0-13 (1:Public warning)	1. Public warning: when there is any
'	(Functional	0-13 (<i>I.</i> Public warning)	warning output.
	of PIN 3)		2. Public alarm: When the unit has any
	AUX.		alarm, stop output. 3. Running: output under running, off once
	OUTPUT 2		RPM is lower than cranking RPM. The
2	(Functional	0-13 (2:Public alarm)	crank success condition can be set.
	of PIN		4. Over speed alarm: The relay outputs
	22,23,24)		when the meter generates over speed/over
			frequency alarm.
			5. Over speed warning: The relay will output
			when the meter generates over speed/over
			frequency warning.
			6. Low oil pressure: The relay will output when the meter generates a low oil
			pressure sensor/switch alarm.
			7. High WT alarm:When the meter
		0-13 (0:Disable)	generates a high water temperature
	AUX. OUTPUT 3 (Functional of PIN 25,26,27)		sensor/switch alarm, the relay outputs.
			8. High OT alarm: When the meter generates
			a high oil temperature sensor/switch alarm,
3			the relay outputs.
			9. High speed con:No output at idling
			speed, output at high speed.
			 Clutch control:Output when the speed is higher than "Clutch Disconnect Speed",
			and disconnect when it is lower than
			"Clutch Combine Speed";
			11. ECU warning: there is a warn signal from
			ECU.
			12.ECU alarm:there is an alarm signal from
			ECU.
			13.ECU Comms. Fail:Display meter cannot
			communicate with ECU
	AUX. INPUT 1		0. Disable
4	(Functional	0-14 (7: Instant	1. Low water L warn
	of PIN 4)	warning)	2. Low water L alarm
	AUX. INPUT 2		3. Low Fuel L warn
6	(Functional	0-14 (8: Stop alarm	4. Low Fuel L stop
	of PIN 5)	input)	5. Low oil L alarm
	AUX. INPUT 3		6. Low oil level 7. Instant warning
8	(Functional	0-14 (0:Disable)	8. Stop alarm input
	of PIN 6)		9. Speed up input: After the input is valid, the
	AUX. INPUT 4	0.14(0,0;0;0;0;0;1;0)	speed will increase once (the step size is the
10		0-14 (0:Disable)	throttle resolution), which can be connected to



	(Functional		the self-reset button.
			10. Slowdown input: After the input is valid,
	of PIN 7)		
			the speed is reduced once (the step size is
			the throttle resolution), and the self-reset
			button can be connected.
			11. Idle control: When it is connected to the
			ground, it enters idle speed, and when it is
			disconnected to the ground, it enters high
			speed.
			12. Oil filter clog: (Set normally
			open/normally closed type)
			13. OWS blocked: (Set normally
			open/normally closed type)
			14. Air filter clog: (Set normally
			open/normally closed type)
_	AUX. INPUT 1	0-Normal close	
5	Valid type	1-Normal open	
		0-Normal close	
7	Valid type	1-Normal open	
		0-Normal close	The status of switch value input valid.
9	Valid type	1-Normal open	
			4
11		0-Normal close	
	Valid type	1-Normal open	

6) Maintenance Plan

_				
NO	Parameter	Range(<i>default</i>)	Notes	
1	Countdown to oil change	0-5000h (5000h)	When it is set as 5000, then this function is	
2	Air filter H	0-5000h (5000h)	disabled.	
3	Fuel filter H	0-5000h (5000h)		
4	Oil filter replacement date	2000/01/01 -2099/12/31	When it is set as 2000/01/01, this function is disabled.	
5	Air filter D	2000/01/01-2099/12/31		
6	Fuel filter D	2000/01/01-2099/12/31		
7	engine oil filter expires action	<i>Warn</i> Delayed alarm stop Alarm and stop	engine action after the oil expires.	
8	Air filter expiration action	<i>Warn</i> Delayed alarm stop Alarm and stop	engine action after the air filter expires.	
9	Fuel filter expiration action	<i>Warn</i> Delayed alarm stop Alarm and stop	engine action after the fuel filter expires.	
10	Maintenance due delay time	0-500.0h (1.0h)	If after the maintenance expires, after the engine starts successfully, after the set time, the maintenance expired shutdown alarm will be reported.	



NO	Parameter	Range <i>(default)</i>	Notes
1	Factory limited time	0-5000h (5000h)	Set the accumulated time allowed by the manufacturer to run the engine. After the timer expires, the engine will not run. Entering a temporary password can ensure that the engine will start at one time. When set to 5000, this function is disabled.
2	Temporary password one	0-65535 (11111)	After the manufacturer's time limit is set, the temporary password 1 will become invalid after one use;
3	Temporary password two	0-65535 (22222)	After the manufacturer's time limit is set, the temporary password 2 will become invalid after one use;
4	Temporary password three	0-65535 (33333)	After the manufacturer's time limit is set, the temporary password 3 will become invalid after one use;
5	Factory release password within a limited time	0-65535 (44444)	After the manufacturer's time limit is set, enter this password to permanently unlock the password;

8) Display parameters

	o/Display parameters		
NO	Parameter	Range <i>(default)</i>	Notes
1	Start screen display time	0-20.0s (5.0s)	Start screen display time,0: No-display.
2	Backlight	20-100% (80%)	Back lightness adjustment.
3	Energy saving	5.0-6000.0s <i>(600.0s)</i>	LCD light will be closed automatically without any button pressed after delay. If setting as 6000.0s, back light always lighted.
4	Return home	5.0-600.0s (600.0s)	The time when the page reverts back to the home page. If setting as 600.0s: disabled.
5	Display LOGO delay	5.0-6000.0 (6000.0s)	Start screen will be opened without any button pressed after delay. If setting as 6000.0s: disabled.
6	Display UI selection	0: Dark mode 1: Bright mode	Set interface display mode.

9)USB/485

No	Parameter	Range <i>(defaults)</i>	Notes
1	Communication mode	0: Slave mode 1: Host mode	Select the meter communication mode, the host can read and display the parameters of the slave through the RS485 port.
2	Device address	1-255 (16)	The IP built by meter and PC.
3	485 communication baud rate	0-4800 1-9600 2-19200 3-38400 4-57600 5-115200	RS485 communication baud rate.



a) Data/time setting

No	Parameter	Range(<i>defaults)</i>	Notes
1	Current date	2016/01/01-2099/12/31	Internal colondar, places colibrate
2	Current time	00:00:00-23:59:59	Internal calendar, please calibrate
3	Current week	Monday to Sunday	regularly.

b) Self-define curve

NO	Parameter	Notes
1	Self-define fuel level curve	Sensor curve can be User-defined by
2	Self-define exhaust temperature curve	panel buttons, resistance and according
3	Self-define coolant curve	value should be input, MAX 15 groups,
4	Self-define exhaust pressure curve	MIN 2 groups.
5	Self-define the inlet pressure curve	ARule: resistance should be input from
6	Self-define primary pressure curve	small to large.
7	Self-define secondary pressure curve	
8	Self-define system pressure curve	

12. Fault finding

Symptoms	Possible Solutions
meter no response	Check DC voltage.
with power	Check DC fuse.
meter does not	Check whether the meter mode is correct;
respond to speed	Check whether the button function is normal;
control	Check whether the connection and function of the rotary
	encoder are normal.
	Check whether the sensor/switch connection is normal, and
Sensor/switch alarm	whether the analog/switch connection is reversed;
	Check whether the sensor is damaged.
Shutdown Alarm in	Check related switch and its connections according to the
running	information on LCD.
Tarining	Check programmable inputs.
USB communication is	Check the USB connection.
abnormal	Check whether the USB port of the computer is normal.
	Check whether the USB driver is installed.
	Check the connection.
	Check if the communication ID number setting is correct.
RS485 cannot	Check if the A and B lines of RS485 are reversed.
communicate normally	Check if the RS485 communication line driver is installed or not.
	Check if the communication port of the PC is damaged.
	Add a 120 Ω resistor between the AB of the meter RS485.
	Check the connection.
CAN cannot	Check whether the H and L wires of CAN are connected
communicate normally	reversely.
	After adding 120 ohm resistance between the HL of the meter
	equipment CAN, try again.



	Check whether the ECU is normal.
ECU warning or stop	Get information from LCD of alarm page; If there is detailed alarm, check engine according to description. If not, please refer to engine manual according to SPN alarm code.